

# VARIABLE FREQUENCY DRIVE L30 Pseries

for Fan and Pump Applications

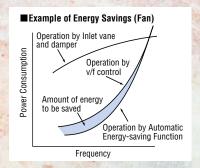


## Hitachi's L300P Series Variable Fre quency Drive Delivers **Increased Energy Savings for Your Fan and Pump Applications!**

## WIDE RANGE OF APPLICATION SPECIFIC FUNCTIONS FOR OPTIMAL

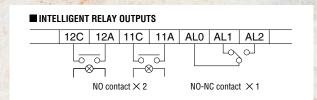
#### AUTOMATIC ENERGY-SAVING **FUNCTION**

With its Automatic Energy-saving Function, the L300P delivers "real-time" energy-saving operation for your fan and pump applications. The function insures that motor operates at minimum current in response to the torque required by the load.



#### • ENHANCED INPUT/OUTPUT TERMINALS

Three relay output terminals are provided as standard for flexible interface to external control systems.

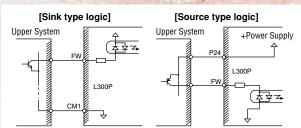


#### ANALOG OUTPUT MONITOR

In addition to PWM monitor(FM), programmable analog output monitors are also available for both voltage(0-10VDC) and current(4-20mA) at AM and AMI terminals of the L300P.

#### •INTELLIGENT INPUT/OUTPUT TERMINAL SYSTEM

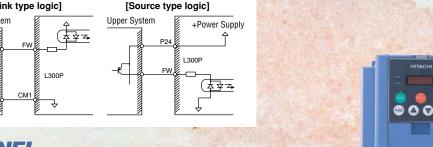
The L300P features an intelligent control terminal system, which allows necessary drive I/O functions to be freely programmed. Input terminals can be selected for either sink or source type logic.



#### • EASY-TO-USE OPERATOR PANEL

L300P's digital operator panel supports various monitoring functions.

- Output frequency
- Output current
- Rotation direction
- Process variable, PID feedback
- Intelligent input terminal status
- Intelligent output terminal status
- Scaled output frequency
- Output voltage
- Power
- Cumulative RUN time



#### Cumulative power-on time

- Trip event
- Trip history
- Warning code





#### **FEATURES** STANDARD SPECIFICATIONS 5 – 7 DIMENSIONS 8 – 11 **OPERATION and PROGRAMMING** 12 **FUNCTION LIST** 13 - 16 **TERMINALS** 17 – 18 PROTECTIVE FUNCTIONS 19 CONNECTING DIAGRAM 20 - 21CONNECTING TO PLC 22 WIRING and ACCESSORIES 23 **ACCESSORIES** 24 - 26 FOR COMPACT PANEL 27 TORQUE CHARACTERISTICS, DERATING DATA 28 29 - 30FOR CORRECT OPERATION

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ISO 9001

Hitachi variable frequency drives (inverters) in this brochure are produced at the factory registered under the ISO 14001 standard for environmental management system and the ISO 9001 standard for inverter quality management system.

#### **EASE OF MAINTENANCE**

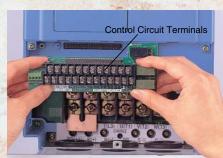
## • EASY-REMOVABLE COOLING FAN AND DC BUS CAPACITOR

Cooling fan(s) and DC bus capaci-tors can be easily changed in the field. A fan ON/OFF function can be activated to provide longer cooling fan life.



## • REMOVABLE CONTROL CIRCUIT TERMINALS

Eliminates control rewiring when field replacing the L300P.



#### **COMPACT DESIGN**

The L300P's compact size helps economize panel space. Installation area is reduced by approximately 30% from that of our previous series. (Comparison of 11kW (15HP))



#### **USER-FRIENDLY OPERATION**

## • EASE OF OPERATION WITH DIGITAL OPERATOR (OPE-SR)

Output frequency can be controlled by the integral potentiometer provided as standard on the OPE-SR. The OPE-SR can be removed for remote control, and has an easy-to-see 4-digit display and LEDs to indicate the unit being monitored (i.e. frequency, amps, power, etc.). A multilingual operator (English, French, German, Italian, Spanish, and Portuguese) with copy function (SRW-0EX) and a digital operator without potentiometer (OPE-S) are also available as options.

## •USER SELECTION OF COMMAND FUNCTIONS ("Quick Menu")

You can select frequently used commands and store them for fast reference.

#### • BUILT-IN RS485

RS485 is provided as standard for ASCII serial communication.

#### PROGRAMMING SOFTWARE

Optional PC drive configuration software which runs on Windows® Operating System.





#### **ENVIRONMENTAL FRIENDLINESS**

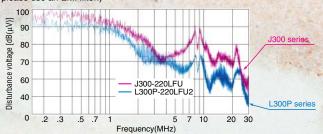
#### **• EMI FILTER**

EMI filters to meet European EMC (EN61800-3, EN55011) and low-voltage directive (EN50178) are available for system conformance.

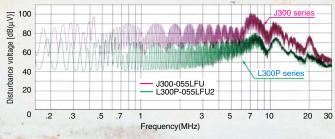
## •REDUCED NOISE FROM MAIN CIRCUIT POWER SUPPLY AND CONTROL CIRCUIT POWER SUPPLY

Disturbance voltage of the main circuit power supply and of the control circuit power supply has been improved by approximately 15dB(µV) and 20dB(µV) respectively compared to our previous model(J300), resulting in significant reductions to noise interference with sensors and other peripheral devices.

 Disturbance voltage of the main circuit power supply (It does not comply with European EMC directive. To meet the EMC directive, please use an EMI filter.)



 Disturbance voltage of the control circuit power supply (Disturbance voltage of terminal L or CM1)



#### HARMONICS MITIGATION

Terminals for the connection of a DC Reactor are provided as standard for harmonics suppression.

## • CONTROL OF VOLTAGE OF MICRO SERGE

Suppressing the motor terminal voltage less than 2xE [V] by improving the control method of PWM output. Input voltage: 400VAC (In the case)

Motor terminal voltage: 1,131V(400V $\times$  $\sqrt{2}\times$ 2)

#### IMPROVEMENT OF ENVIRONMENT

The printed circuit board inside an inverter is varnish coating specification as standard.

## PROTECTION FOR VARIOUS INSTALLATION ENVIRONMENTS

Standard enclosure protection for the L300P is IP20 (NEMA1\*). For IP54 (NEMA12), please contact Hitachi sales office.

\*NEMA 1 applies up to 30kW. An optional wire-entry conduit box is required for 37kW to 75kW models to meet NEMA 1 rating.

#### **GLOBAL PERFORMANCE**

#### CONFORMITY TO GLOBAL STANDARDS

CE, UL, c-UL, C-Tick approvals.



#### NETWORK COMPATIBILITY

The L300P can communicate with DeviceNet™, PROFIBUS®, LONWORKS®, Modbus® RTU¹¹, and Ethernet™²² with communication options.

\*1, \*2: Being planned

#### **■ MODEL NAME INDICATION**

L300P - 015 L F U 2

LOUDI DID L	
Series Name — Applicable Motor Capacity —	Version numbe
Power Source L:3-phase 200V Class H:3-phase 400V Class	
F:With Digital Operator	
11410	version for North America

U:UL version for North America E:CE version for Europe R:Japanese version

#### **MODEL CONFIGURATION**

Applicable Motor Capacity in kW (HP) 3-phase 200V class 3-phase 400V class 1.5(2) L300P-015LFU2 L300P-015HFU2/E2 2.2(3) L300P-022LFU2 L300P-022HFU2/E2 3.7(5) L300P-037LFU2 L300P-040HFU2/E2 L300P-055LFU2 5.5(7.5) L300P-055HFU2/E2 L300P-075LFU2 7.5(10) L300P-075HFU2/E2 L300P-110LFU2/R L300P-110HFU2/E2/R 11(15) 15(20) L300P-150LFU2/R L300P-150HFU2/E2/R 18.5(25) L300P-185LFU2/R L300P-185HFU2/E2/R 22(30) L300P-220LFU2/R L300P-220HFU2/E2/R 30(40) L300P-300LFU2/R L300P-300HFU2/E2/R 37(50) L300P-370LFU2/R L300P-370HFU2/E2/R L300P-450LFU2/R \_300P-450HFU2/E2/R 45(60) 55(75) L300P-550LFU2/R L300P-550HFU2/E2/R 75(100) L300P-750LFU2/R L300P-750HFU2/E2/R 90(125) L300P-900HFU2/E2/R 110(150) L300P-1100HFU2/E2/R 132(175) L300P-1320HFU2/E2/R

- Windows is a registered trademark of Microsoft Corp. in the U.S. and other countries.
- DeviceNet is a trademark of Open DeviceNet Vendor Association.
- PROFIBUS is a registered trademark of Profibus Nutzer Organization.

#### **STANDARD SPECIFICATIONS**

	Ite	m							200\	V Class	s					
NA - d - l		UL version	015LFU2	022LFU2	037LFU2	055LFU2	075LFU2	110LFU2		185LFU2		300LFU2	370LFU2	450LFU2	550LFU2	750LFU2
Model L300P->	κxx [	CE version	_	_	_	_	_	_	_	_	_	_	_	_	_	_
		JP version		_		<u> </u>	_	110LFR	150LFR		220LFR	300LFR	370LFR	450LFR	550LFR	750LFR
Applicable		e, kW(HP)) (*3)	1.5(2)	2.2(3)	3.7(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	ИА 1) <b>(*1</b> ) 18.5(25)	22(30)	30(40)	37(50)	45(60)	55(75)	75(100)
Rated car	· · · ·	200V	2.5	3.6	5.7	8.3	11	15.2	20.0	25.2	29.4	39.1	48.4	58.5	72.7	93.5
(kVA)	puoity	240V	3.1	4.3	6.8	9.9	13.3	18.2	24.1	30.3	35.3	46.9	58.1	70.2	87.2	112.2
	put voltag									240V (±10						
	put curren	_	8.3	12	18	26	35	48	64	80	94	124	154	186	231	297
	power supply utput volta	capacity (kVA)	3	4.4	7.4	11 3 pl	15	(iro) 200-	30	37 orrespond	ding to in	60	74	90	110	150
		continuous)(A)	7.5	10.5	16.5	24	32	44	58	73	85	113	140	169	210	270
Control			Line to line sine wave PWM													
	equency rar	<u> </u>	0.1-400Hz Digital: ±0.01% of the maximum frequency, Analog: ±0.2%(25±10℃)													
	ncy accurac			Digital	aatting, 0.0									10 bit 10	.10\/\	
	ncy resoluti acteristics	on		Digital	selling: U.C					,000 (0 term (Constant				12-011-10-	-+1UV)	
	d capacity					v/i optic				150% for		reduced	torque)			
	ion/decelera	ation time			0.01	-3,600se				cel. selec		o-stage a	ccel./ded	cel.		
	Dynamic	•			t-in BRD	circuit(op	tional res	sistor)			Fy	ternal dvr	namic bra	king unit	(option)	
Braking	(Short-tir	ne) (*6)		Dali		, ,									(30001)	
	DC braki	ng								ncy at dec		ı, or via a	n externa	I input		
		Operator		(braking force, time, and operating frequency).  Up and Down keys												
	Frequency			Potentiometer												
	setting	External signal		DC 0-10V, -10-+10V (input impedance 10kΩ), 4-20mA (input impedance 100Ω)												
	External port RS-485 interface Forward/ Operator Run key/Stop key (FW/RV can be set by function command.)															
	Forward/ reverse	External signal		FW RUN/STOP (NO contact), RV set by terminal assignment (NO/NC selection), 3-wire input available												
Input	Start/stop				**********	101 (100	Jontaot), i	iv oct by t	Set by I		110/110 3	cicotioni, t	y wire inpe	παναπαστο	,	
signal	Intelliger input term (Assign to termin	minals five functions als)	RV(Reverse), CF1-CF4(Multispeed command), JG(Jogging), DB(External DC braking), SET(Second motor constants setting), 2CH(Second accel./decel.), FRS(Free-run stop), EXT(External trip), USP(Unattended start protection), CS(Change to/from commercial power supply),SFT(Software lock), AT(Analog input selection), RS(Reset), STA(3-wire start), STP(3-wire stop), F/R(3-wire fwd./rev.), PID(PID On/Off), PIDC(PID reset), UP/DWN(Remote-controlled accel./decel.) UDC(Remote-controlled data clearing), SF1-SF7(Multispeed bit command 1-7), OLR(Overload limit change), ROK(RUN Permissive) and NO(Not selected)  One terminal(PTC)													
Outract	Intelligent terminals		Assign three functions to two NO contacts and one NO-NC combined contact													
Output signal	Intelligent output ter		(RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT RMD and THM)  Analog voltage, analog current, PWM output													
Display	monitor		Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage													
Other us	ser-settable	e parameters	V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving										c ther-			
Carrier f	requency i	range								12kHz						
Protectiv	ve function		error, voltag	under-vo	oltage err tion, insta	or, CT(Co antaneou	urrent tra s power	nsformer failure, o	error, Cotion 1 c	stor overlo CPU error onnection	, externa	ıl trip, ÚS	P error, (	ground fa	ıult, İnput	over-
Environmer	ntal temperat	operating /storage ture(*7)/humidity				-1	0−40℃(¹	<b>*9)</b> / —20	-65°C / 2	25-90%R	H (No co	ondensat	ion)			
conditions	Vibrat	ion (*8)					- '	a), 10-55		(				m/s² (0.3	G), 10-5	5Hz
Color	Location Color					Altit		10m or les Blue	ss, indoo	rs (no cor	rosive g	ases or c		ezel for dig	ital operator	is hlua)
Options				Iters, inpu	•		DC reac		o noise fi	Iters, bral	king resi	stors, bra				
Operato	r		OPE-SR(4-digit LED with potentiometer) / OPE-SRE(4-digit LED with potentiometer, English overlay) Optional: OPE-S(4-digit LED), SRW-0EX(Multilingual (English,French, German, Italian, Spanish, and Portuguese) operator with copy function), ICS-1,3(Cable for operators(1m, 3m))													
Weight I	kg (lbs.)		3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	5 (11)	5 (11)	5 (11)	12 (26.4)	12 (26.4)	12 (26.4)	20 (44)	30 (66)	30 (66)	50 (110)
	4.5															

- \*1: Up to 30kW.
   An optional conduit box is required for 37kW to 55kW to meet NEMA 1.
   \*2: The protection method conforms to JEM 1030 / NEMA(U.S.).
- \*3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.
- \*4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
  \*5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
- \*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is

- \*7: Storage temperature refers to the temperature in transportation. 
  \*8: Conforms to the test method specified in JIS C0040(1999). 
  \*9: When using the inverter from  $40^\circ$  to  $50^\circ$ C ambient, the output current of the inverter must be derated (see the next section on derating curves).

	Iter	n					400\	/ Class							
	ILCI	UL version	OTELICIO	OOOLIELIO	O40FIELIO	OFFLITIO		110HFU2	1504510	10511110	220115112	200FIEL 10			
Model			015HFU2	022HFU2	040HFU2	055HFU2	075HFU2		150HFU2	185HFU2	220HFU2	300HFU2			
L300P->	κxx	CE version	015HFE2	022HFE2	040HFE2	055HFE2	075HFE2	110HFE2	150HFE2	185HFE2	220HFE2	300HFE2			
For election	··- (#O)	JP version	_	_	_	_	—   IP20 (NEM	110HFR	150HFR	185HFR	220HFR	300HFR			
Enclosu		- 144/110// (40/	4.5(0)	0.0(0)	4.0(5)	F 5 (7 5)			45(00)	10.5(05)	00(00)	00(40)			
		e, kW(HP)) (*3)	1.5(2)	2.2(3)	4.0(5)	5.5(7.5)	7.5(10)	11(15)	15(20)	18.5(25)	22(30)	30(40)			
Rated cap (kVA)	pacity _	400V	2.6	3.6	5.9	8.3	11	15.2	20.0	25.6	29.7	39.4			
_ , _ ,	nut valtage	480V	3.1	4.4	7.1	9.9	13.3 3-wire) 380–4	18.2	24.1	30.7	35.7	47.3			
	put voltage		4.0	Г.О.	0.5	<del> </del>	· · ·	` '		44	17	62			
	put curren	_ ` '	4.2	5.8	9.5	13	18	24 22	32 30	41 37	47	63 60			
	utput volta	capacity (kVA)	3	4.4	8 2 pho	11	15 80–480V (Cd				44	60			
		ontinuous)(A)	3.8	5.3	8.6	12	16	22	29	37	43	57			
Control		onunaou3)(A)	3.0	5.5	0.0		ine to line sin			01	1 40				
	equency ran	ne (*5)				_	0.1-4		•						
	icy accurac	· /			Digital: ±0	0.01% of the	maximum fre		alog: ±0.2%(	25±10℃)					
	Frequency resolution			Digital setting: (			im frequency)/4,				-bit-10-+10V)				
V/f characteristics				zigitai cottiiigi t			V/f control (				51. 10 1101)				
	d capacity				.,. 00011		for 60sec.,								
	ion/decelera	tion time		0.0	01-3,600sec		/e, accel./ded			accel./dece					
	Dynamic			0.0	·	`			,,			king unit			
D1.:	(Short-tin	•		Built-in BRD circuit(optional resistor)  External dynamic braking unit (option)											
Braking	DC braki				Performs a	at start; unde	r set frequen	cy at deceler	ation, or via	an external ir	nput				
	DC braki	ng					nd operating	frequency).			•				
		Operator					Up and Do	own keys							
	Frequency	Potentiometer					Potentio								
	setting	External signal		DC	0-10V, -10	-+10V (input	t impedance	10kΩ), 4-20	mA (input im	npedance 100Ω)					
		External port	RS-485 interface												
	Forward/	Operator	Run key/Stop key (FW/RV can be set by function command.)												
	reverse	External signal	FW RUN/STOP (NO contact), RV set by terminal assignment (NO/NC selection), 3-wire input available												
Input	Start/stop	External port					Set by F	RS-485							
	Intelligen input terr (Assign f to termin	ninals ive functions als)	USP(Una AT(Analo PIDC(PID	ttended start g input selec reset), UP/D	protection), tion), RS(Re WN(Remote	CS(Change set), STA(3-v e-controlled a	cond accel./c to/from committee start), ST accel./decel.) overload limit One term	mercial power P(3-wire sto UDC(Remo change), Re	er supply),SF p), F/R(3-wird te-controlled	T(Software I e fwd./rev.), data clearir	ock), PID(PID On/ ng),				
Output	Intelligent terminals	•	Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT RMD and THM)												
signal	Intelligent output terr		Analog voltage, analog current, PWM output												
Display			Output free	quency, outpu	t current, scal	led value of ou	utput frequenc	y, trip history,	I/O terminal c	ondition, inpu	t power, outpu	ut voltage			
		e parameters	torque bo mal prote	Output frequency, output current, scaled value of output frequency, trip history, I/O terminal condition, input power, output voltage  V/f free-setting (up to 7 points), frequency upper/lower limit, frequency jump, accel./decel. curve selection, manual torque boost value and frequency adjustment, analog meter tuning, starting frequency, carrier frequency, electronic thermal protection level, external frequency output zero/span reference, external frequency input bias start/end, analog input selection, retry after trip, reduced voltage soft start, overload restriction, automatic energy-saving											
Carrier f	requency r	ange					0.5-1								
Protectiv	ve function		Over-current protection, overload protection, braking resistor overload protection, over-voltage protection, EEPROM error, under-voltage error, CT(Current transformer) error, CPU error, external trip, USP error, ground fault, input over-voltage protection, instantaneous power failure, option 1 connection error, option 2 connection error, inverter thermal trip, phase failure detection, IGBT error, thermistor error								put over-				
-	4	operating /storage ure(*7)/humidity			<del>-10</del> -	-40°C <b>(*9)</b> / -	-20-65℃/2	5-90%RH (I	No condensa	ation)					
Environmer conditions	ıιαι <u> </u>	ion (*8)				s² (0.6G), 10		,		·					
COHUILIONS							r less, indoor	e (no corroe	VA GASAS OF	duet)					
Color	Locati	OIT			Aititui	uo 1,000iii 0			vo gases of	adotj					
Options			Blue  EMI filters, input/output reactors, DC reactors, radio noise filters, braking resistors, braking units, LCR filter, communication cables, Network interface cards												
Operato	Operator			OPE-S(4-dig	it LED), SRW	V-0EX(Multilir	SRE(4-digit L ngual (English operators(1n	n,French, Ge				se)			
Weight I	kg (lbs.)		3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	3.5 (7.7)	5 (11)	5 (11)	5 (11)	12 (26.4)	12 (26.4)	12 (26.4)			

- \*4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
  \*5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
  \*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is required.

- \*7: Storage temperature refers to the temperature in transportation.
  \*8: Conforms to the test method specified in JIS C0040(1999).
  \*9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

<sup>\*1:</sup> Up to 30kW.

An optional conduit box is required for 37kW to 55kW to meet NEMA 1.

\*2: The protection method conforms to JEM 1030 / NEMA(U.S.).

\*3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole).

To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.

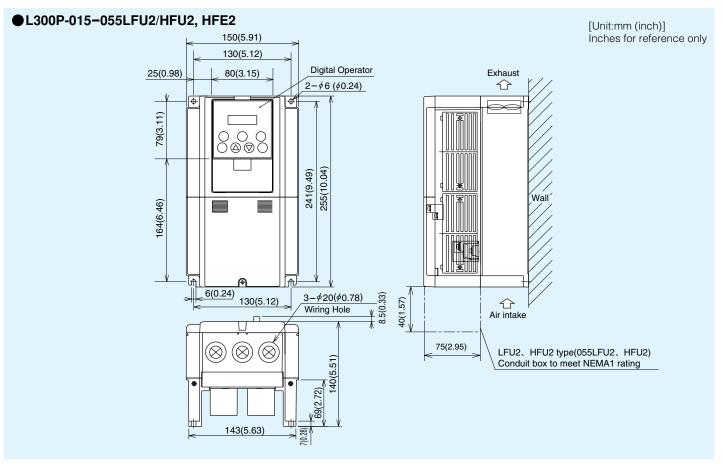
#### **STANDARD SPECIFICATIONS**

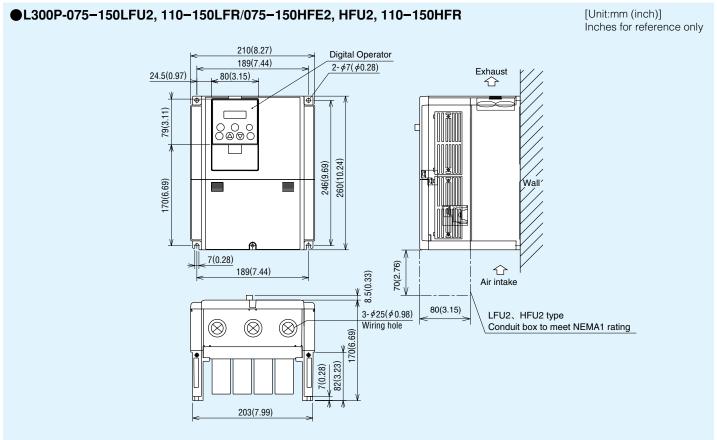
	Ite	m				400V Class					
		UL version	370HFU2	450HFU2	550HFU2	750HFU2	900HFU2	1100HFU2	1320HFU2		
Model		CE version	370HFE2	450HFE2	550HFE2	750HFE2	900HFE2	1100HFE2	1320HFE2		
L300P->	⟨XX	JP version	370HFR	450HFR	550HFR	750HFR	900HFR	1100HFR	1320HFR		
Enclosu	ro (*2)	JF VEISIOII	3/01 11-11		MA 1) (*1)	7501 IFN	30011111	IP00	132011111		
		• I/M/HD)\ (*2)	07/50\			75(100)	90 (125)	110 (150)	132 (175)		
		e, kW(HP)) (*3)	37(50)	45(60)	55(75)		` '	. ,	· , ,		
Rated cap	pacity _	400V	48.4	58.8	72.7	93.5	110.8	135.0	159.3		
(kVA)		480V	58.1	70.1	87.2	112.2	133.0	162.1	191.2		
	put voltag			I		ase (3-wire) 380-			1		
	put curren	· /	77	94	116	149	176	215	253		
		capacity (kVA)	74	90	110	150	180	220	264		
	utput volta					wire) 380-480V (C			1		
		ontinuous)(A)	70	85	105	135	160	195	230		
Control					Line	to line sine wave F	PWM				
	equency rar	<del>* ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '</del>				0.1-400Hz					
	cy accura				±0.01% of the max						
Frequen	cy resoluti	on	Digital		g setting: (Maximum fr				-+10V)		
V/f chara	acteristics			V/f option	onally variable, V/	f control (Constant	t torque, reduced	torque)			
Overload	d capacity					60sec., 150% for					
Accelerat	ion/decelera	ation time		0.01-3,	600sec. (Linear/curve	, accel./decel. selecti	on), Two-stage accel	./decel.			
	Dynamic	braking			F. # !	vnomic brotile	oit (ontine)				
Drobbes	(Short-tir	ne) (*6)			External c	ynamic braking ur	iii (option)				
Braking				Perform	s at start; under se	t frequency at dec	eleration, or via a	n external input			
	DC braki	ng		Performs at start; under set frequency at deceleration, or via an external input (braking force, time, and operating frequency).							
		Operator		(* ** )		Jp and Down kevs					
	Frequency	<u> </u>	Potentiometer								
	setting	External signal		DC 0-10V -1	0-+10V (input im		-20mA (input imp	edance 100o)			
	Setting	External port		DO 0 10V, 1	o rrov (input iiri	RS-485 interface	Zom (impat imp	caarioc room;			
	Fam.uaud/	Operator		D. II	kov/Stop kov (EM		function comman	nd )			
	Forward/	External signal	Run key/Stop key (FW/RV can be set by function command.)  FW RUN/STOP (NO contact), RV set by terminal assignment (NO/NC selection), 3-wire input available								
	reverse Start/stop		ı	W HON/STOL (NO	contact), ITV Set by t	Set by RS-485	(110/110 36/66/1011), 6	-wile iliput avallable	7		
Input signal	Start/Stup	External port		RV(Reverse), CF1-CF4(Multispeed command), JG(Jogging), DB(External DC braking),							
	to termin	minals five functions als)	USP(Unattender AT(Analog input PIDC(PID rese	ed start protection ut selection), RS(F t), UP/DWN(Remo	tting), 2CH(Secon i), CS(Change to/f Reset), STA(3-wire ste-controlled acco nd 1-7), OLR(Over	rom commercial p start), STP(3-wire el./decel.) UDC(Re load limit change)	ower supply),SFT stop), F/R(3-wire emote-controlled o , ROK(RUN Perm	(Software lock), fwd./rev.), PID(PII data clearing),	On/Off),		
	Thermist		One terminal(PTC)								
Output	Intelligent terminals	output	Assign three functions to two NO contacts and one NO-NC combined contact (RUN, FA1, FA2, OL, OD, AL, FA3, IP, UV, RNT, ONT, RMD and THM)								
signal	Intelligent output ter				Analog volta	ge, analog current	, PWM output				
Display	monitor		Output frequenc	y, output current, so	caled value of outpu	t frequency, trip hist	ory, I/O terminal cor	ndition, input power	, output voltage		
Other us	ser-settable	e parameters	torque boost va mal protection	alue and frequency level, external fred	frequency uppe y adjustment, anal quency output zero I voltage soft start,	og meter tuning, si /span reference, e	tarting frequency, external frequency	carrier frequency, input bias start/er	electronic ther-		
Carrier f	requency i	range		0.5-1	2kHz			0.5-8kHz			
Protectiv	ve function	s	error, under-vo	oltage error, CT(C tion, instantaneou	d protection, brakurrent transformer s power failure, o T error, thermistor	) error, CPU error ption 1 connection	, external trip, US	P error, ground fa	ult, input over-		
Environmer	ntal tempera	operating /storage ture(*7)/humidity		-1	0-40°C <b>(*9)</b> / <del>-</del> 20		`	ion)			
conditions	Vibrat	ion (*8)				m/s² (0.3G), 10-5					
	Locati	on		Alti	tude 1,000m or les	<u> </u>		ust)			
Color					Gray (Bez	el for digital opera	tor is blue)				
Options					ut/output reactors LCR filter, commu			•			
Operato	r		Optional: OPE-	S(4-digit LED), SF	ometer) / OPE-SRE RW-0EX(Multilingua i-1,3(Cable for ope	al (English,French,			uguese)		
Weight I	kg (lbs.)		20 (44)	30 (66)	30 (66)	30 (66)	60 (132)	60 (132)	80 (176)		

- An optional conduit box is required for 37kW to 55kW to meet NEMA 1.

  \*2: The protection method conforms to JEM 1030 / NEMA(U.S.).
- \*3: The applicable motor refers to Hitachi standard 3-phase motor (4-pole). To use other motors, care must be taken to prevent the rated motor current (50Hz) from exceeding the rated output current of the inverter.
- \*4: The output voltage decreases as the main power supply voltage decreases except for the use of AVR function.
- \*5: To operate the motor beyond 50/60Hz, please consult with the motor manufacturer about the maximum allowable rotation speed.
- \*6: Braking resistor is not integrated in the inverter. Please install optional braking resistor or dynamic braking unit when large braking torque is
- \*7: Storage temperature refers to the temperature in transportation.
  \*8: Conforms to the test method specified in JIS C0040(1999).
- \*9: When using the inverter from 40° to 50°C ambient, the output current of the inverter must be derated (see the next section on derating curves).

#### **DIMENSIONS**

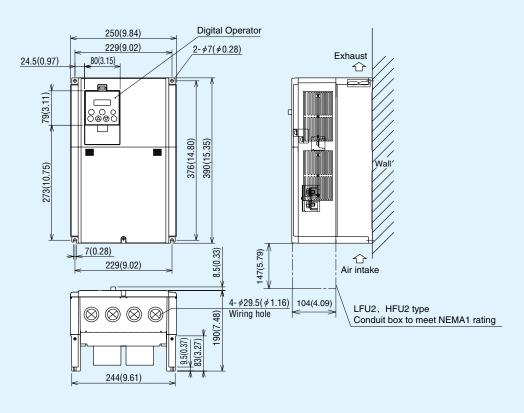




#### **DIMENSIONS**

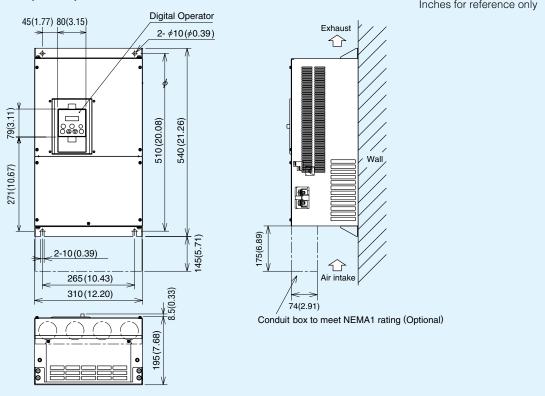
#### ●L300P-185-300LFU2, LFR/HFE2, HFU2, HFR

[Unit:mm (inch)] Inches for reference only

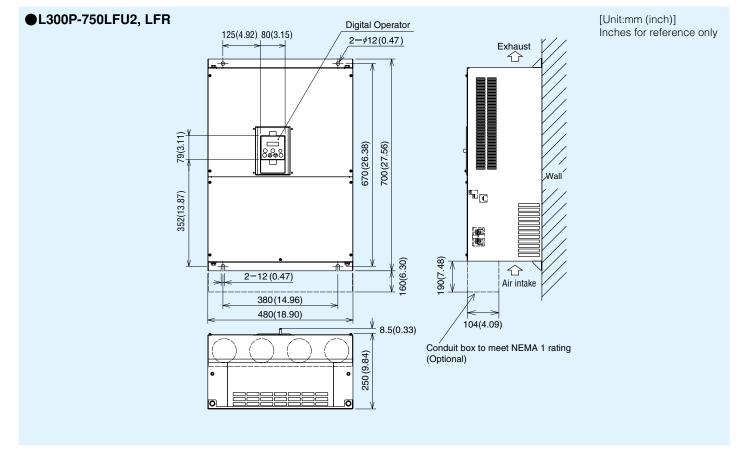


#### ●L300P-370LFU2, LFR/HFE2, HFU2, HFR

[Unit:mm (inch)] Inches for reference only

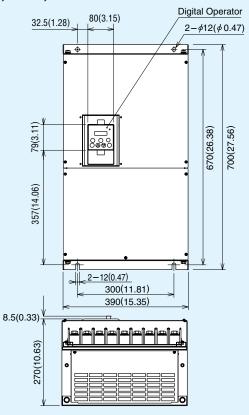


#### ● L300P-450-550LFU2, LFR/450-750HFE2, HFU2, HFR [Unit:mm (inch)] Inches for reference only Digital Operator 80(3.15) Exhaust 32.5(1.28) $2-\phi 12(\phi 0.47)$ 仚 79(3.11) 520 (20.47) 550 (21.65) Wall 277(10.91) 185(7.28) 155(6.01) 仚 2-12(0.47) Air intake 300 (11.81) 390 (15.35) 90(3.54) Conduit box to meet NEMA1 rating (Optional) 250 (9.84)



#### **DIMENSIONS**

#### ●L300P-900-1100HFE2, HFU2, HFR



[Unit:mm (inch)] Inches for reference only

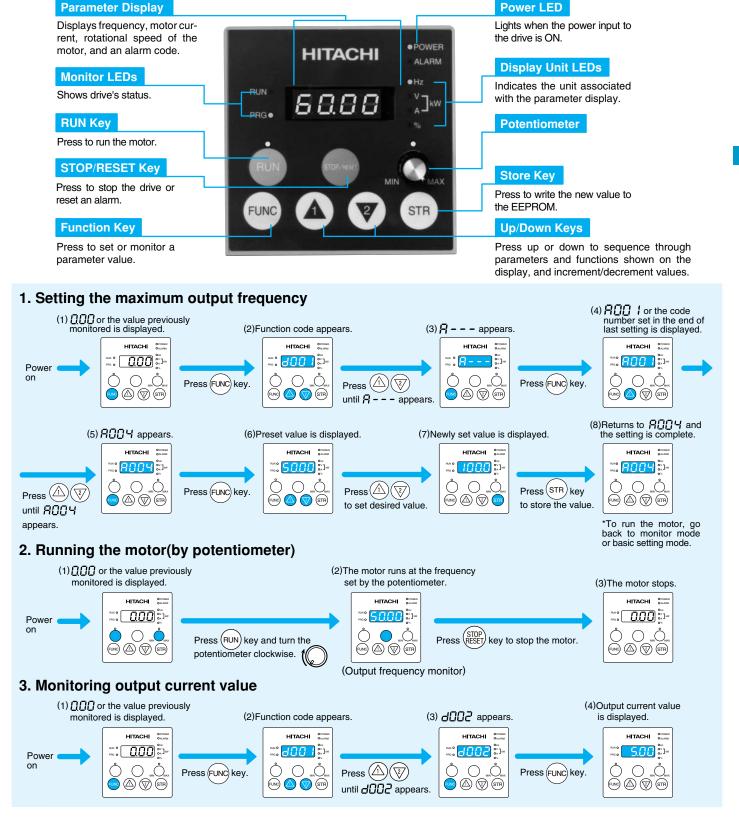
Exhaust

Air intake

#### [Unit:mm (inch)] ●L300P-1320HFE2, HFU2, HFR Digital Operator Inches for reference only 62.5(2.46) 80(3.15) 2-\phi12(0.47) Exhaust 79(3.11) 740 (29.13) 710 (27.95) 480(18.91) -12 (0.47) $\bigcirc$ 380 (14.76) 480 (18.90) 8.5 (0.33) 270 (10.63)

#### **OPERATION and PROGRAMMING**

L300P Series can be easily operated with the digital operator (OPE-SR) provided as standard. The Digital operator can also be detached and used for remote-control. A multilingual (English, French, German Italian, Spanish, and Portuguese) operator with copy function (SRW-0EX) or a digital operator without potentiometer(OPE-S) is also available as an option. (For US version, OPE-SRE (English overlay with potentiometer) is provided as standard.)



## **FUNCTION LIST**

#### Monitoring Functions and Main Profile Parameters

= Allowed
X = Not permitte

	ode	Name	Description		ault Se		Run-time	
			•	-FE(CE)	-FU2(UL)	-FR(JP)	Setting	(Enabled at bU31)
	d001	Output frequency monitor	0.00-99.99/100.0-400.0Hz	-	-	-	-	_
	d002	Output current monitor	0.0-999.9A	-	-	-	-	_
	d003	Motor rotational direction monitor	F(Forward) / o(Stop) / r(Reverse)	-	-	-	-	_
	d004	Process variable (PV), PID feedback monitor	0.00-99.99/100.0-999.9/10009999./1000-9999/ [100- [999(10,000-99,900)	-	-	-	-	_
	d005	Intelligent input terminal status	FW	_	_	_	_	-
Monitor Mode	d006	Intelligent output terminal status		-	-	_	-	_
턀	d007	Scaled output frequency monitor	0.00-99.99/100.0-999.9/10009999./1000-3996(10,000-39,960)	-	-	_	-	_
§	d013	Output voltage monitor	0.0-600.0V	-	-	-	-	_
	d014	Power monitor	0.0-999.9kW	-	-	-	-	_
	d016	Cumulative RUN time monitor	09999./1000-9999/ [100-[999 (10,000-99,900)hr	-	-	-	-	_
	d017	Cumulative power-on time monitor	09999./1000-9999/ [100-[999 (10,000-99,900)hr	-	-	-	-	_
	d080	Trip count monitor	09999./1000-6553(10,000-65,530)	-	-	-	-	_
	d081	Trip monitor 1–6	Displays trip event information	_	_	_	_	_
	d086							
	d090	Warning monitor	Warning code	-	-	-	-	_
	F001	Output frequency setting	0.0, Starting frequency to maximum frequency / maximum frequency for second motor	0.00	0.00	0.00	0	0
ge	F002	Acceleration time (1) setting	0.01-99.99/100.0-999.9/10003600. sec.	30.00	60.00	30.00	0	0
Š	F202	Acceleration time (1) setting for second motor	0.01-99.99/100.0-999.9/10003600. sec.	30.00	60.00	30.00	0	0
Setting Mode	F003	Deceleration time (1) setting	0.01-99.99/100.0-999.9/10003600. sec.	30.00	60.00	30.00	0	0
Set	F203	Deceleration time (1) setting for second motor	0.01-99.99/100.0-999.9/10003600. sec.	30.00	60.00	30.00	0	0
	F004	Motor rotational direction setting	00(Forward) / 01 (Reverse)	00	00	00	×	×
nc	A	A Group: Standard functions						
ncţi	b	b Group: Fine tuning functions						
H.	C	C Group: Intelligent terminal functions						
Expanded Function	H	H Group: Motor constants functions						
pan	P	P Group: Expansion card functions						
ŭ	U	U Group: User-selectable menu functions						

#### ● A Group: Standard Functions

= Allowed X = Not permitted

C	Code	Name	Description		ault Set		Run-time	
	Jouc	rtarrio	Description	-FE(CE)	-FU2(UL)	-FR(JP)	Setting	(Enabled at b031)
	A001	Frequency source setting	00(Potentiometer) / 01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	01	01	00	×	×
ing	A002	Run command source setting	01(Terminals) / 02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	01	01	02	×	×
Setting	A003	Base frequency setting	30.00Hz-Maximum frequency	50.	60.	60.	×	×
Si.	A203	Base frequency setting for second motor	30.00Hz-Maximum frequency for second motor	50.	60.	60.	×	×
Basic	A004	Maximum frequency setting	30.00-400.0Hz	50.	60.	60.	×	×
	A204	Maximum frequency setting for second setting	30.00-400.0Hz	50.	60.	60.	×	×
	A005	AT selection	00(Selection between O and OI at AT) / 01(Selection between O and O2 at AT)	00	00	00	×	×
ţi	A006	O2 selection	00(Independent) / 01(Only positive) / 02(Both positive and negative)	00	00	03	×	×
Setting	A011	O-L input active range start frequency	0.00-400.0Hz	0.00	0.00	0.00	×	0
Input	A012	O-L input active range end frequency	0.00-400.0Hz	0.00	60.00	0.00	×	0
르	A013	O-L input active range start voltage	0100.%	0.	0.	0.	×	0
Analog	A014	O-L input active range end voltage	0100.%	100.	100.	100.	×	0
Ana	A015	O-L input start frequency enable	00(External frequency output zero reference) / 01(0Hz)	01	01	01	×	0
	A016	External frequency filter time constant	130. (Sampling time = 2 msec.)	8.	8.	8.	×	0
ng .	A019	Multispeed operation selection	00(Binary: up to 16-stage speed at 4 terminals) / 01(Bit: up to 6-stage speed at 5 terminals)	00	00	00	×	×
Setting	A020	Multispeed frequency setting (0)	0.00, Starting frequency to maximum frequency	0.00	0.00	0.00	0	0
	A220	Multispeed frequency setting (0) for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	0.00	0	0
ging Frequency	A021 I A035	Multispeed frequency setting (1-15)	0.00, Starting frequency to maximum frequency	0.00	0.00	0.00	0	0
gol	A038	Jog frequency setting	0.00, Starting frequency to 9.99Hz	1.00	1.00	1.00	0	0
Multispeed and Jogging	A039	Jog stop mode	00(Free-run stop/disable during RUN) / 01(Deceleration to stop/ disable during RUN) / 02(DC braking to stop/ disable during RUN) / 03(Free-run stop/ enable during RUN) / 04(Deceleration to stop/ enable during RUN) / 05(DC braking to stop/ enable during RUN)	00	00	00	×	0

S = Allowed X = Not permitted

							= Not p	ermitted
Cod	le	Name	Description	-	fault Set			Run-time Data Edit
	-	Torque boost method salesties	·		-FU2(UL)		Setting	
	A041	Torque boost method selection	00(Manual torque boost) / 01(Automatic torque boost)	00	00	00	×	×
	A241	Torque boost method selection for second motor  Manual torque boost value	00(Manual torque boost) / 01(Automatic torque boost) 0.0-20.0%	1.0	1.0	1.0	X	
	A042 A242		0.0-20.0%		1.0		0	0
V/f		Manual torque boost value for second motor	0.0-20.0%	1.0		1.0	0	0
Characteristic	A043	Manual torque boost frequency adjustment		5.0	5.0	5.0	0	0
	A243	Manual torque boost frequency adjustment for second motor	0.0-50.0%	5.0	5.0	5.0	0	0
	A044	V/f characteristic curve selection	00(VC) / 01(VP 1.7th power) / 02(V/f free-setting)	00	01	00	×	×
	A244	V/f characteristic curve selection for second motor	00(VC) / 01(VP 1.7th power) / 02(V/f free-setting)	00	01	00	×	
	A045	V/f gain setting	20100.	100.	100.	100.	0	0
	A051	DC braking enable	00(Disabled) / 01(Enabled)	00	00	00	X	0
	A052	DC braking frequency setting	0.00-60.00Hz	0.50	0.50	0.50	X	0
	A053	DC braking wait time	0.0-5.0sec.	0.0	0.0	0.0	X	0
DC Brokin	A054	DC braking force setting	070.%	0.	0.	0.	X	0
DC Braking		DC braking time setting	0.0-60.0sec.	0.0	0.0	0.0	X	0
	A056	DC braking edge or level detection	00(Edge) / 01(Level)	01	01	01	X	0
	A057	DC braking force setting at the starting point	070.%	0.	0.	0.	X	0
	A058	DC braking time setting at the starting point	0.0-60.0sec.	0.0	0.0	0.0	X	0
	A059	DC braking carrier frequency setting	0.5–12kHz (To be derated) {0.5–8kHz}(*1)	3.0	3.0	3.0	X	X
	A061	Frequency upper limit setting	0.00, Starting frequency to maximum frequency	0.00	0.00	0.00	X	0
	A261	Frequency upper limit setting for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	0.00	X	0
	A062	Frequency lower limit setting	0.00, Starting frequency to maximum frequency	0.00	0.00	0.00	X	0
	A262	Frequency lower limit setting for second motor	0.00, Starting frequency to maximum frequency for second motor	0.00	0.00	0.00	X	0
Upper/	A063	Jump frequency (1) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	X	0
Lower Limit and	A064	Jump frequency width (1) setting	0.00-10.00Hz	0.50	0.50	0.50	X	0
Jump	A065	Jump frequency (2) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	X	0
Frequency	A066	Jump frequency width (2) setting	0.00-10.00Hz	0.50	0.50	0.50	X	0
	A067	Jump frequency (3) setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	X	0
	A068	Jump frequency width (3) setting	0.00-10.00Hz	0.50	0.50	0.50	X	0
	A069	Acceleration hold frequency setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	×	0
	A070	Acceleration stop time setting	0.0-60.0sec.	0.0	0.0	0.0	×	0
	A071	PID function enable	00(Disable) / 01(Enable)	00	00	00	×	0
	A072	PID proportional gain	0.2-5.0	1.0	1.0	1.0	0	0
PID Control	A073	PID integral gain	0.0-3600.0sec.	1.0	1.0	1.0	0	0
50	A074	PID differential gain	0.0-100.0sec.	0.0	0.0	0.0	0	0
	A075	Process variable scale conversion	0.01-99.99%	1.00	1.00	1.00	×	0
	A076	Process variable source setting	00(at OI) / 01(at O)	00	00	00	×	0
AVR	A081	AVR function selection	00(Always ON) / 01(Always OFF) / 02(OFF during deceleration)	00	00	02	×	X
Function	A082	AVR voltage selection	200/215/220/230/240, 380/400/415/440/460/480V	230/400	230/460	200/400	×	X
	A085	Operation mode selection	00(Normal operation) / 01(Energy-saving operation)	00	00	00	X	×
	A086	Energy saving mode tuning	0.0-100.0sec.	50.0	50.0	50.0	0	0
	A092	Acceleration time (2)	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	15.00	0	0
	A292	Acceleration time (2) for second motor	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	15.00	0	0
	A093	Deceleration time (2)	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	15.00	0	0
Operation	A293	Deceleration time (2) for second motor	0.01-99.99/100.0-999.9/10003600.sec.	15.00	15.00	15.00	0	0
Mode and Accel./	A094	Select method to switch to second accel./ decel. profile	00(2CH input from terminal) / 01(Transition frequency)	00	00	00	×	X
Decel.	A294	Select method to switch to second accel./ decel. profile for second motor	00(2CH input from terminal) / 01(Transition frequency)	00	00	00	X	×
Function	A095	Accel(1) to Accel(2) frequency transition point	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	×	X
	A295	Accel(1) to Accel(2) frequency transition point for second motor	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	×	X
	A096	Decel(1) to Decel(2) frequency transition point	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	×	X
	A296	Decel(1) to Decel(2) frequency transition point for second motor	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	X	X
	A097	Acceleration curve selection	00(Linear)/ 01(S-curve)/ 02(U-shape)/ 03(Reverse U-shape)	00	00	00	X	×
	A098	Deceleration curve selection	00(Linear)/ 01(S-curve)/ 02(U-shape)/ 03(Reverse U-shape)	00	00	00	×	X
	A101	OI-L input active range start frequency	0.00-400.0Hz	0.00	0.00	0.00	×	0
	A102	OI-L input active range end frequency	0.00-400.0Hz	0.00	60.00	0.00	X	0
	A103	OI-L input active range start voltage	0100.%	20	20	20	X	0
External	A104	OI-L input active range end voltage	0100.%	100	100	100	×	0
External Frequency	A105	OI-L input start frequency enable	00(External frequency output zero reference) / 01(0Hz)	01	01	01	×	0
Tuning	A111	O2-L input active range start frequency	-400.0-400.0Hz	0.00	0.00	0.00	X	0
	A112	O2-L input active range end frequency	-400.0-400.0Hz	0.00	0.00	0.00	×	0
	A113	O2-L input active range start voltage	-100100.%	-100	-100	-100	×	0
	A114	O2-L input active range and voltage	-100100.%	100	100	100	×	0
Accel./	A131	Acceleration curve constants setting	01(Smallest deviation)-10(Largest deviation)	02	02	02	×	0
Decel. Curve	A132	Deceleration curve constants setting	01(Smallest deviation)-10(Largest deviation)	02	02	02	×	0
Curve	1102	Doodioration ourve constants setting	5.(5.1.a.lost doviduori) rollar gost doviduori)	02	02	02		

#### **●**B Group : Fine Tuning Functions

= Allowed X = Not permitted

		Name	Description	De	fault Se		Run-time	Run-time Data Edit
Cod	de 	Name	Description			FR(JP)		
	b001	Selection of automatic restart mode	00(Alarm output after trip, automatic restart disable) / 01(Restart at 0Hz) / 02(Resume operation after frequency matching) / 03(Resume previous frequency after frequency matching, then decelerate to stop and display trip information)	00	00	00	×	0
Restart after	b002	Allowable instantaneous power failure time	0.3-25.0sec.	1.0	1.0	1.0	X	0
Instantaneous		Time delay enforced before motor restart	0.3-100.0sec.	1.0	1.0	1.0	×	Ŏ
Power Failure	b004	Instantaneous power failure and under-voltage trip enable	00(Disable) / 01(Enable) / 02(Disable during stop and ramp to stop)	00	00	00	X	0
	b005	Number of restarts after instantaneous power failure and under-voltage trip	00(16 times) / 01(Always restart)	00	00	00	×	0
	b006	Phase loss detection enable	00(Disable) / 01(Enable)	01	01	00	×	0
	b007	Restart frequency setting	0.00-99.99/100.0-400.0Hz	0.00	0.00	0.00	×	0_
	b012	Level of electronic thermal setting	0.20*rated current-1.20*rated current		Rated current		×	0
	b212	Level of electronic thermal setting for second motor	0.20*rated current-1.20*rated current		Rated		×	0
	b013	Electronic thermal characteristics	00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting)	01	00	00	X	Ŏ
Electronic Thermal	b213	Electronic thermal characteristics for second motor	00(Reduced torque) / 01(Constant torque) / 02(V/f free-setting)	01	00	00	X	0
	b015 b016	Free-setting electronic thermal frequency (1)  Free-setting electronic thermal current (1)	0400.Hz 0.0-1000.A	0.	0.0	0.0	×	0
	b016	Free-setting electronic thermal frequency (2)	0400.Hz	0.0	0.0	0.0	×	0
	b017	Free-setting electronic thermal current (2)	0.0-1000.A	0.0	0.0	0.0	X	0
	b018	Free-setting electronic thermal frequency (3)	0400.Hz	0.0	0.0	0.0	X	0
	b020	Free-setting electronic thermal current (3)	0.0-1000.A	0.0	0.0	0.0	X	0
	b021	Overload restriction operation mode	00(Disable) / 01(Enable during accel./constant speed) / 02(Enable during constant speed)	0.0	0.0	0.0	×	0
	b022	Overload restriction setting	0.50*rated current-1.50*rated current	Rated current*	Rated current*	Rated current*	×	0
Overload	b023	Deceleration rate at overload restriction	0.10-30.00	1.00	15.00	1.00	×	0
Restriction	b024	Overload restriction operation mode (2)	00(Disable) / 01(Enable during accel./ constant speed) / 02(Enable at constant speed)	01	01	01	×	0
	b025	Overload restriction setting (2)	0.50*rated current-1.50*rated current	Rated current* 1.20	Rated current* 1.20	Rated current*	×	0
	b026	Deceleration rate at overload restriction (2)	0.10-30.00	1.00	1.00	1.00	×	0
Software Lock	b031	Software lock mode selection	00(All parameters except b031 are locked when SFT from terminal is on) / 01(All parameters except b031 and output frequency F001 are locked when SFT from terminal is on) / 02(All parameters except b031 are locked) / 03(All parameters except b031 and output frequency F001 are locked) / 10(Run-time data edit mode)	01	01	01	×	0
	b034	RUN/ power-on warning time	09999./1000-6553(10,000-65,5300)hr (Output to intelligent terminal)	0.	0.	0.	×	0
	b035	Rotational direction restriction	00(Enable for both directions) / 01(Enable for forward) / 02(Enable for reverse)	00	00	00	×	×
	b036	Reduced voltage soft start selection	00(Short)-06(Long)	06	06	06	X	0
	b037	Function code display restriction	00(All) / 01(Utilized functions) / 02(User-selected functions only)	00	00	00	X	0
	b080	AM terminal analog meter adjustment	0-255	180	180	180	0	0
	b081	FM terminal analog meter adjustment	0-255	60	60	60	9	0
	b082	Start frequency adjustment	0.10-9.99Hz	0.50	0.50	0.50	X	Ö
Others	b083 b084	Carrier frequency setting Initialization mode	0.5-12.0kHz (To be derated) (0.5-8kHz)(*1)  00(Trip history clear) / 01(Parameter initialization) / 02(Trip history clear and parameter initialization)	3.0	3.0	3.0	×	<u> </u>
20.0	b085	Country code for initialization	00(Japanese version) / 01(European version) / 02(North American version)	01	02	00	×	×
	b086	Frequency scaling conversion factor	0.1-99.9	1.0	1.0	1.0	<del>l</del> ô	ô
	b087	STOP key enable	00(Enable) / 01(Disable)	00	00	00	X	0
	b088	Resume on free-run stop cancellation mode	00(Restart at 0Hz) / 01(Resume operation after frequency matching)	00	00	00	X	ŏ
	b090	Dynamic braking usage ratio	0.0-100.0%	0.0	0.0	0.0	X	ŏ
	b091	Stop mode selection	00(Deceleration and stop) / 01(Free-run stop)	00	00	00	X	X
	b092	Cooling fan control	00(Fan is always ON) / 01(Fan is ON during RUN including 5min. afetr power-on and stop)	00	00	00	×	X
	b095	Dynamic braking control	00(Disable) / 01(Enable during run) / 02(Enable during stop)	00	00	00	×	0
	b096	Dynamic braking activation level	330-380/660-760V	_	360/720	_		Ŏ
	b098	Thermistor for thermal protection control	00(Disable) / 01(PTC enable) / 02(NTC enable)	00	00	00	×	Ŏ
	b099	Thermistor for thermal protection level setting	0.0-9999Ω	3000	3000	3000	×	Ō
	b100	Free-setting V/f frequency (1)	0Free-setting V/f frequency (2)	0.0	0.0	0.0	×	×
	b101	Free-setting V/f voltage (1)	0.0-800.0V	0.0	0.0	0.0	×	X
	b102	Free-setting V/f frequency (2)	0Free-setting V/f frequency (3)	0.0	0.0	0.0	×	×
	b103	Free-setting V/f voltage (2)	0.0-800.0V	0.0	0.0	0.0	×	×
	b104	Free-setting V/f frequency (3)	0Free-setting V/f frequency (4)	0.0	0.0	0.0	×	×
		Free cetting \/# voltage (2)	0.0-800.0V	0.0	0.0	0.0	×	×
	b104	Free-setting V/f voltage (3)			1		1	
Free-setting	b105 b106	Free-setting V/f frequency (4)	0Free-setting V/f frequency (5)	0.0	0.0	0.0	×	X
Free-setting V/f pattern	b105 b106 b107	Free-setting V/f frequency (4) Free-setting V/f voltage (4)	0.0-800.0V	0.0	0.0	0.0	×	×
	b105 b106 b107 b108	Free-setting V/f frequency (4) Free-setting V/f voltage (4) Free-setting V/f frequency (5)	0.0-800.0V 0Free-setting V/f frequency (6)	0.0	0.0	0.0	X	X
	b105 b106 b107 b108 b109	Free-setting V/f frequency (4) Free-setting V/f voltage (4)	0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V	0.0 0.0 0.0	0.0 0.0 0.0	0.0 0.0 0.0	X X	X X
	b105 b106 b107 b108 b109 b110	Free-setting V/f frequency (4) Free-setting V/f voltage (4) Free-setting V/f frequency (5) Free-setting V/f voltage (5) Free-setting V/f frequency (6)	0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7)	0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0	X X X	X X X
	b105 b106 b107 b108 b109 b110 b111	Free-setting V/f frequency (4) Free-setting V/f voltage (4) Free-setting V/f frequency (5) Free-setting V/f voltage (5) Free-setting V/f requency (6) Free-setting V/f voltage (6)	0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7) 0.0-800.0V	0.0 0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0 0.0	X X X X	X X X X
	b105 b106 b107 b108 b109 b110	Free-setting V/f frequency (4) Free-setting V/f voltage (4) Free-setting V/f frequency (5) Free-setting V/f voltage (5) Free-setting V/f frequency (6) Free-setting V/f voltage (6) Free-setting V/f frequency (7)	0.0-800.0V 0Free-setting V/f frequency (6) 0.0-800.0V 0Free-setting V/f frequency (7)	0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0	0.0 0.0 0.0 0.0	X X X	X X X

#### **●**C Group: Intelligent Terminal Functions

= Allowed X = Not permitted

Cod	le	Name	Description		fault Se FU2(UL)	tting -FR(JP)	Run-time Setting	
	C001	Terminal (1) function	01(RV:Reverse) / 02(CF1:Multipeed(1)) / 03(CF2:Multispeed(2)) / 04(CF3:Multispeed(3)) / 05(CF4:Multispeed(4)) / 06(JG:Jogging) / 07(DB:External DC braking) /	18	18	18	×	
	C002	Terminal (2) function	08(SET:Second motor constants setting) / 09(2CH:Second accel./decel.) / 11(FRS:Free-run stop) / 12(EXT:External trip) / 13(USP:Unattended start protection) / 14(CS:Change to/from commercial power supply) / 15(SFT:Software lock) /	16	16	16	×	
elligent out rminal	C003	Terminal (3) function	16(AT:Analog input selection) /18(RS:Reset) / 20(STÁ:3-wire start) / 21(STP:3-wire hold) / 22(FR:3-wire fwd./rev.) / 23(PID:PID On/Off) / 24(PID:PID reset) / 27(UP:Remote-controlled accel.) / 28(DWN:Remote-controlled decel.) /	03	13	03	×	
ting	C004	Terminal (4) function	29(UDC:Remote-controlled acted:) / 23(OPE:Operator control) / 32(SF1:Multispeed bit command(1) / 33(SF2:Multispeed bit command(3) / 35(SF4:Multispeed bit command(4) / 36(SF5:Multispeed bit command(5) / 35(SF4:Multispeed bit command(6) / 36(SF5:Multispeed bit command(6) / 36(SF5:Multispeed bit command(7) / 36(SF5:Multispeed bit command(7) / 36(SF5:Multispeed bit command(8) / 36(SF5:Multispeed bit co	02	02	02	×	
	C005	Terminal (5) function	command(s) / 35(SP4.Wildispeed bit command(s) / 38(SP7.Wildispeed bit command(f) / 38(SP7.Wildispeed bit command(f) / 39(OLR:Overload limit change) / 49(ROK: RUN permissive) (*1) / 255(NO:Not selected)	01	01	01	×	
	C011	Terminal (1) active state	00(NO) / 01(NC)	00	00	00	×	
elligent	C012	Terminal (2) active state	00(NO) / 01(NC)	00	00	00	×	
out	C013	Terminal (3) active state	00(NO) / 01(NC)	00	01	00	×	
rminal ate	C014	Terminal (4) active state	00(NO) / 01(NC)	00	00	00	×	
etting	C015	Terminal (5) active state	00(NO) / 01(NC)	00	00	00	×	
9	C019	Terminal FW active state	00(NO) / 01(NC)	00	00	00	×	
	C021	Terminal (11) function	00(RUN:Run signal) / 01(FA1:Frequency arrival signal (at the set frequency)) / 02(FA2:Frequency arrival signal (at or above the set frequency)) /	01	01	01	×	
elligent	C022	Terminal (12) function	03(OL:Overload advance notice signal) / 04(OD:Output deviation for PID control) / 05(AL:Alarm signal) / 06(FA3:Frequency arrival signal (only at the set frequency)) / 08(IP:Instantaneous power failure signal) / 09(UV:Under-voltage	00	00	00	×	
erminal etting	C026	Alarm relay terminal function	signal)/ 11(RNT:RUN time over) / 12(ONT:Power-on time over) / 13(THM:Thermal alarm) / 27(RMD: Operator RUN command signal)(*1)	05	05	05	×	
	C027	FM signal selection	00(Output frequency) / 01(Output current) / 03(Digital output frequency-only at	00	00	00	×	
	C028	AM signal selection	C027) / 04(Output voltage) / 05(Power) / 06(Thermal load ratio) / 07(LAD fre-	00	00	00	×	
	C029	AMI signal selection	quency)	00	00	00	×	
	C031	Terminal (11) active state	00(NO) / 01(NC)	00	00	00	X	
telligent	C032	Terminal (12) active state	00(NO) / 01(NC)	00	00	00	×	
utput	C036	Alarm relay terminal active state	00(NO) / 01(NC)	01	01	01	×	
erminal	C040	Overload signal output mode	00(During accel./decel) / 01(At constant speed)	01	01	01	×	
ate and	C041	Overload level setting	0.00*rated current-2.00*rated current	Rated current		Rated current	×	_
utput	C042	Arrival frequency setting for acceleration	0.00-99.99/100.0-400.0Hz	0.0	0.0	0.0	×	4
evel etting	C043	Arrival frequency setting for deceleration	0.00-99.99/100.0-400.0Hz	0.0	0.0	0.0	×	+
ittiriy	C044	PID deviation level setting	0.0-100.0%	3.0	3.0	3.0	X	+
	C061	Electronic thermal warning level setting	0100.%	80	80	80	X	4
	C070	Data command method	02(Operator) / 03(RS485) / 04 (Expansion card 1) / 05(Expansion card 2)	02	02	02	X	+
	C071 C072	Communication speed selection  Node allocation	03(2400bps) / 04(4800bps) / 05(9600bps) / 06(19200bps) 1,-32.	04	1.	04	×	+
erial ommuni-	C072	Communication data length selection	7(7-bit) / 8(8-bit)	7	7	7	×	┿
ation	C074	Communication data length selection  Communication parity selection	00(No parity) / 01(Even) / 02(Odd)	00	00	00	×	+
	C074	Communication stop bit selection	1(1-bit) / 2(2-bit)	1	1	1	×	
	C078	Communication wait time	01000.msec.	0.0	0.0	0.0	×	+
	C081	O input span calibration	0 9999./1000- 6553(10,000-65,530)		t Factory set		O	$\top$
	C082	OI input span calibration	0 9999./1000- 6553(10,000-65,530)			Factory set	000	Т
Analog	C083	O2 input span calibration	0 9999./1000- 6553(10,000-65,530)			Factory set	Ó	
Meter	C085	Thermistor input tuning	0.0-1000.	105	105	105	0	
Setting	C086	AM terminal offset tuning	0.0-10.0V	0.0	0.0	0.0	$\sim$	1
	C087	AMI terminal meter tuning	0255.	80	80	80	0	
	C088	AMI terminal offset tuning	020.0mA	Factory set		4.0	0	
	C091	Debug mode enable	00(No display) / 01(Display)	00	00	00	×	
	C101	UP/DOWN memory mode selection	00(Clear previous frequency) / 01(Keep previous frequency) 00(Cancel trip state when reset signal turns ON) / 01(Cancel trip state when	00	00	00	×	
Others	C102	Reset mode selection	reset signal turns OFF) / 02(Cancel trip state when reset signal turns ON(En- able during trip state))  00(Restart at OHz) / 01(Resume operation after frequency matching)	00	00	00	0 ×	
	C103	Restart frequency after reset						+
	C121	O input zero calibration	0 9999./1000- 6553(10,000-65,530) 0 9999./1000- 6553(10,000-65,530)			Factory set	00	+
	C122 C123	OI input zero calibration O2 input zero calibration	0 9999./1000- 6553(10,000-65,530)		t Factory set	Factory set	Ö	+

	-							
	H003	Motor capacity	0.20-75.0(kW) {-160(kW)}(*2)	Factory set	Factory set	Factory set	X	×
	H203	Motor capacity for second motor	0.20-75.0(kW) {-160(kW)}(*2)	Factory set	Factory set	Factory set	×	×
	H004	Motor poles setting	2/4/6/8	4	4	4	×	×
	H204	Motor poles setting for second motor	2/4/6/8	4	4	4	X	×
	H006	Motor stabilization constant	0255.	100.	100.	100.	0	0
	H206	Motor stabilization constant for second motor	0 =255	100	100	100	$\overline{}$	

#### ●P Group: Expansion Card Functions

P001	Operation mode on Expansion card 1 error	00(Trip) / 01(Continuous operation)	00	00	00	X	$oldsymbol{ol}oldsymbol{ol}oldsymbol{ol}}}}}}}}}}}}}}}}}}$
P002	Operation mode on Expansion card 2 error	00(Trip) / 01(Continuous operation)	00	00	00	×	0
P031	Accel/deccel time input selection	00(operation)/01(option1)/02(option2)	00	00	00	X	×
P044	DeviceNet comm watchdog timer	0.00-99.99s	1.00	1.00	1.00	X	×
P045	Inverter action on DeviceNet comm error	00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop)	01	01	01	X	×
P046	DeviceNet polled I/O:Output instance number	20,21,100	21	21	21	X	×
P047	DeviceNet polled I/O:Input instance number	70,71,101	71	71	71	X	×
P048	Input action on DeviceNet idle mode	00(trip)/01(trip after deceleration stop)/02(invalid)/03(free-run)/04(deceleration stop)	01	01	01	X	X
P049	Motor poles setting for RPM	0-38(even only)	0	0	0	X	X
P050	Output frequency on analog reference signal loss	00(Output freq.forced to 0Hz; 500ms wait to recover)/01(Output forced 0Hz; no wait to recover)/02(Output freq.forced to max.freq.A004)/03(Output ferq.forced to A020/A220)	00	00	-	×	×

#### ●U Group: User-selectable Menu Functions

G Caroupi Cool Coloctable Menta i anottone								
	U001 I U012	User selected functions	no / d001-P002	no	no	no	×	0

#### **TERMINALS**

#### **Main Circuit Terminals**

#### Terminal Description

Terminal Symbol	Terminal Name
R(L1), S(L2), T(L3)	Main power supply input terminals
U(T1), V(T2), W(T3)	Inverter output terminals
PD(+1), P(+)	DC reactor connection terminals
P(+), RB(RB)	External braking resistor connection terminals
P(+), N(-)	External braking unit connection terminals
(G)	Ground connection terminal
R0(R0), T0(T0)	Control power supply input terminals

#### **●Terminal Arrangement**

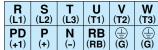
■015-055 LFU2/HFU2, HFE2

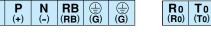
■185-370LFU2, LFR 185-750HFE2, HFU2, HFR





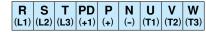
■075-150LFU2, 110-150LFR 075-150HFE2, HFU2, 110-150HFR





■220-750LFU2, LFR 900-1320HFE2, HFU2, HFR









#### Screw Diameter and Terminal Width

Model	Screw diameter	Terminal width (mm)
015-037LFU2/HFE2, HFU2	M4	13
055LFU2/HFE2, HFU2	M5	13
075LFU2/HFE2, HFU2	M5	17.5
110-150LFU2, LFR/HFE2, HFU2, HFR	M6	17.5
185LFU2, LFR/185-370HFE2, HFU2,HFR	M6	18
220-370LFU2, LFR/450-750HFE2, HFU2, HFR	M8	23
450-550LFU2,LFR	M10	35
750LFU2, LFR/1320HFE2, HFU2, HFR	M10	40
900-1100HFE2, HFU2, HFR	M10	29
R0T0 terminals (All models)	M4	9

 $<sup>^{\</sup>star}\text{For ground screw of 200, 300, 450, 550 LFU2, M6 is used. For 900–1320HFE/HFU2, M8 is used.}$ 



#### **Control Circuit Terminals**

#### Terminal Arrangement

H		02	А	M	FM	1 1	Ή	F۷	V	5	4	ı	3	3	2		1	Al	L1	
L	0		OI	AI	VII	P24	PL	.c	CM1	12	2C	12	2A	110	С	11A		AL0	AL	.2

Screw diameter M3, Terminal width 6.4mm

#### **Control Circuit Terminals**

#### ● Terminal Description [ ]: Default setting (CE/UL)

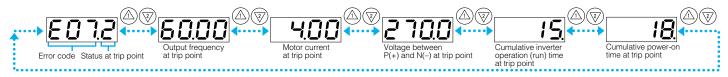
			Symbol	Name	Explanation of Terminals	Ratings
	Power	Supply	L	Common Terminal for Analog Power Source	Common terminal for H, O, O2, OI, AM, and AMI. Do not ground.	_
	1 Ower	r oner ouppry		Power Source for Frequency Setting	Power supply for frequency command input	DC 10V, 20mA max.
			0	Frequency Command Terminal	Maximum frequency is attained at DC 10V in DC 0-10V range. Set the voltage at A014 to command maximum frequency below DC 10V.	Input impedance: $10k\Omega$ , Allowable input voltage range: DC $-0.3-+12V$
		cy Setting	02	Frequency Command Extra Terminal	O2 signal is added to the frequency command of O or OI in DC 0-±10V range. By changing configuration, frequency command can be input also at O2 terminal.	Input impedance:10kΩ, Allowable input voltage range: DC 0-±12V
Analog			OI	Frequency Command Terminal	Maximum frequency is attained at DC 20mA in DC 4-20mA range. When the intelligent terminal configured as AT is on, OI signal is enabled.	Input impedance: 100Ω, Allowable input voltage range: DC 0-24mA
		0	AM	Analog Output Monitor (Voltage)	Selection of one function from:	DC 0-10V, 2mA max.
	Monitor	Output	AMI	Analog Output Monitor (Current)	Output frequency, output current, torque, output voltage, input power, electronic thermal load ratio, and LAD frequency.	DC 4-20mA, 250Ω max.
	Analog Input Sensor		тн	Thermistor Input Terminals	The inverter trips when the external thermistor detects abnormal temperature. Common terminal is CM1. [Recommended thermistor characteristics] Allowable rated power: 100mW or over. Impedance in the case of abnormal temperature: $3k\Omega$ Note: Thermal protection level can be set between 0 and $9999\Omega$ .	Allowable input voltage range  DC0-5V  [Input Circuit]  TH  Thermistor  CM1  TkΩ
	Monitor Output		FM	Digital Monitor (Voltage)	[DC0-10V output (PWM output)] Selection of one function from: Output frequency, output current, torque, output voltage, input power, electronic thermal load ratio, and LAD frequency. [Digital pulse output (Pulse voltage DC 0/10V)] Outputs the value of output frequency as digital pulse (duty 50%)	Digital output frequency range: 0-3.6kHz, 1.2mA max.
	Power Supply -		P24	Power Terminal for Interface	Internal power supply for input terminals. In the case of source type logic, common terminal for contact input terminals.	DC 24V, 100mA max.
			CM1	Common Terminal for Interface	Common terminal for P24, TH, and FM. In the case of sink type logic, common terminal for contact input terminals. Do not ground.	_
		Run Command	FW	Forward Command Input	The motor runs forward when FW terminal is ON, and stops when FW is OFF.	[Input ON condition]
Digital	Contact Input	Functions	1 [RS/RS] 2 [AT/AT] 3 [CF2/USP] 4 [CF1/CF1] 5 [RV/RV]	Intelligent Input Terminals	Assign 5 functions to terminals. (Refer to the standard specifications for the functions.)	Voltage between each terminal and PLC: DC 18V min.  [Input OFF condition]  Voltage between each terminal and PLC: DC 3V max.  Input impedance between each terminal and PLC: 4.7Ω
		Common Terminal		Common Terminal for Intelligent Input Terminals, Common Terminal for External Power Supply for PLCs, etc.	Select sink or source logic with the short-circuit bar on the control terminals.  Sink logic: Short P24 to PLC / Source logic: Short CM1 to PLC.  When applying external power source, remove the short-circuit bar and connect PLC terminal to the external device.	Allowable maximum voltage between each terminal and PLC: DC 27V
	Relay State/ Output Alarm		12C [RUN/RUN] 12A [RUN/RUN] 11C [FA1/FA1] AL0 [AL/AL] AL1 [AL/AL] AL2 [AL/AL]	Intelligent Output Terminals	Assign 3 functions to two NO contacts and one NO-NC contact. (Refer to the standard specifications for the functions.)  Intelligent relay output terminals  12C 12A 11C 11A AL0 AL1 AL2  NO contact × 2 NO-NC contact × 1	Maximum capacity of relays 11, 12: AC 250V, 5A(R load)/1A(I load) DC 30V, 5A(R load)/1A(I load) AL1-AL0: AC 250V, 2A(R load)/0.2A(I load) DC 30V, 8A(R load)/0.6A(I load) AL2-AL0: AC 250V, 1A(R load)/0.2A(I load) DC 30V, 1A(R load)/0.2A(I load) DC 30V, 1A(R load)/0.2A(I load) T1, 12: DC 1V, 1mA AL1-AL0, AL2-AL0: AC100V, 10mA DC5V, 100mA

#### **PROTECTIVE FUNCTIONS**

Name	Cause(s)		Display on digital operator	Display on remote operator/copy unit ERR1****
Over-current	The inverter output was short-circuited, or the motor shaft is locked or has a heavy load.	While at constant speed  During deceleration	E0 1	OC.Drive
protection	These conditions cause excessive current for the inverter, so the inverter output is turned off.	During acceleration	E03	OC.Accel
	inverter, so the inverter output is turned on.	Others	EOH	Over.C
Overload protection(*1)	When a motor overload is detected by the electronic that trips and turns off its output.	hermal function, the inverter	E05	Over.L
Braking resistor overload protection	When the regenerative braking resistor exceeds the usage time allowan stop of the BRD function is detected, the inverter trips and turns off its out	ce or an over-voltage caused by the put.	E06	OL.BRD
Over-voltage protection	When the DC bus voltage exceeds a threshold, due t the motor, the inverter trips and turns off its output.	o regenerative energy from	EOT	Over.V
EEPROM error(*2)	When the built-in EEPROM memory has problems due to ature, the inverter trips and turns off its output.	o noise or excessive temper-	E08	EEPROM
Under-voltage error	A decrease of internal DC bus voltage below a threshold results in a cor also generate excessive motor heat or cause low torque. The inverter trips		E09	Under.V
CT(Current transformer) error	If a strong source of electrical interference is close to the inverter or abr in CT(Current transformer), the inverter trips and turns off its output.	normal operations occur in the built-	E 10	СТ
CPU error	When a malfunction in the built-in CPU has occurred, thits output.	EII	CPU1	
External trip	When a signal to an intelligent input terminal configure inverter trips and turns off its output.	E 12	EXTERNAL	
USP error	An error occurs when power is cycled while the inverter is in RUN mod (USP) is enabled. The inverter trips and does not go into RUN mode uni	E 13	USP	
Ground fault	The inverter is protected by the detection of ground faults and the motor during power-up tests. This feature protection	E 14	GND.Flt.	
Input over-voltage protection	When the input voltage is higher than the specified valuafter power-up and the inverter trips and turns of its out		E 15	OV.SRC
Instantaneous power failure	When power is cut for more than 15msec., the inverter trips and turns of ues, the error will be cleared. The inverter restarts if it is in RUN mode w		E 16	Inst.P-F
Inverter thermal trip	When the inverter internal temperature is higher than the specified valu module detects the higher temperature of the power devices and trips, to		E2 1	OH FIN
Gate array error	Communication error has occured between CPU and ga	ate array.	E23	GA
Missing phase	One of three lines of 3-phase power supply is missing.		E24	PH.Fail
IGBT error	When instantaneous over-current has occurred, the in output to protect main circuit element.	verter trips and turns off its	E 3 0	IGBT
Thermistor error	When the thermistor inside the motor detects temperatural value, the inverter trips and turns off its output.	ure higher than the specified	E 3 S	TH
Expansion card 1 connection error	Expansion card 1		E60-E69	OP1 0-9
Expansion card 2 connection error	- An error has been detected in an expantion card or at its connecting terminals.		E10-E19	OP2 0-9
Out of operation due to under-voltage	Due to insufficient voltage, the inverter has turned off its c restart. If it fails to restart, it goes into the under-voltage e		U	UV.WAIT

(\*1)You can clear the error by pressing the Start / Reset key 10 seconds after the trip occurred. (\*2)If an EEPROM error EDB occurs, be sure to confirm the parameter data values are still correct.

#### ⟨How to access the details about the present fault⟩



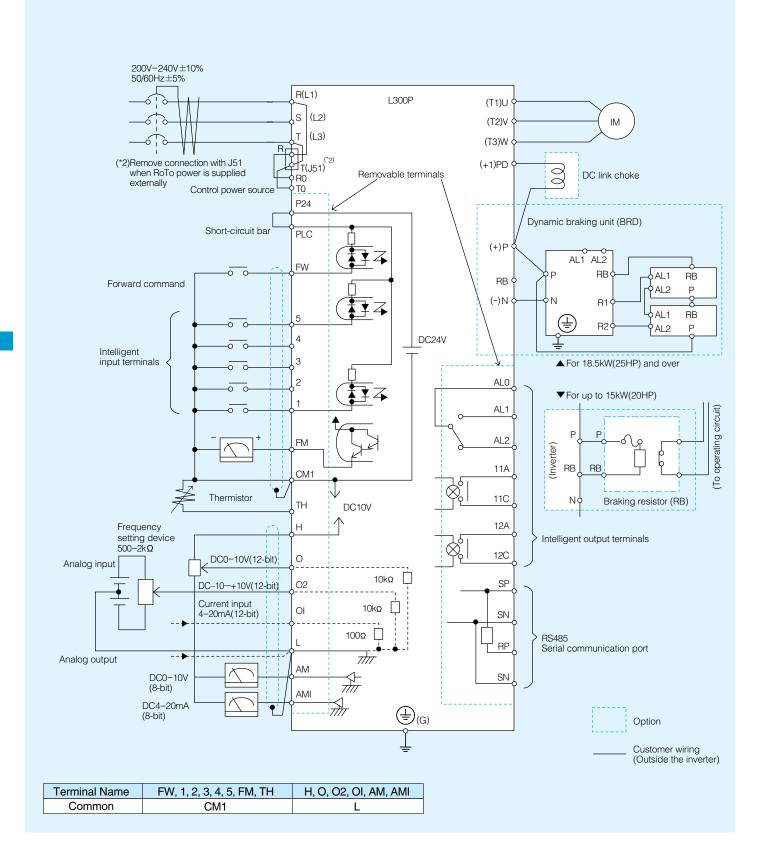
#### **CONNECTING DIAGRAM**

#### **SOURCE TYPE LOGIC**

In case of 400V class, place a transformer for operating circuit to receive 200V. 200V-240V±10% 50/60Hz±5% R(L1) L300P (T1)U S (L2) (T2)V IM (L3) (T3)W T(J51)(\*2) (\*2)Remove connection with J51 (+1)PD when RoTo power is supplied Removable terminals DC link choke -**♦**R0 externally Control power source T0 P24 Dynamic braking unit (BRD) Short-circuit bar PLC CM1 (+)P AL1 AL2 FW Forward command RB AL1 RB RB AL2 Р (-)NR1 AL1 RB R2 DC24V Intelligent input terminals (5 terminals) ▲ For 18.5kW(25HP) and over AL0 ▼ For up to 15kW(20HP) AL1 (To operating circuit) AL2 FΜ (Inverter) FM Monitor output RB RB (PWM) 11A CM1 Thermistor 11C Braking resistor (RB) TH DC10V Frequency 12A setting device 500–2kΩ Intelligent output terminals 12C DC0-10V(12-bit) 0 Analog input 10kΩ SP DC-10-+10V(12-bit) 02 Current input 10kΩ 🔲 OI 4-20mA(12-bit) SN 100Ω RP Serial communication port Analog output 7/1/ ΑM DC0-10V SN  $\frac{1}{2}$ (8-bit) AMI DC4-20mA (8-bit) (G) Option Customer wiring (Outside the inverter) FW, 1, 2, 3, 4, 5 H, O, O2, OI, AM, AMI **Terminal Name** FM, TH Common CM<sub>1</sub> P24 L

#### SINK TYPE LOGIC

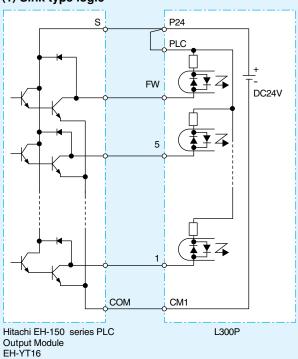
In case of 400V class, place a transformer for operating circuit to receive 200V.



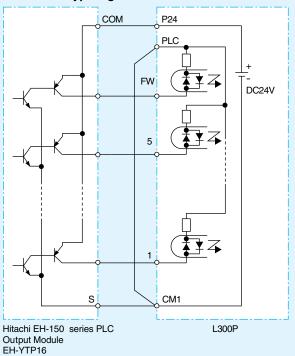
#### **CONNECTING TO PLC**

#### 1. USING INTERNAL POWER SUPPLY OF THE INVERTER

#### (1) Sink type logic

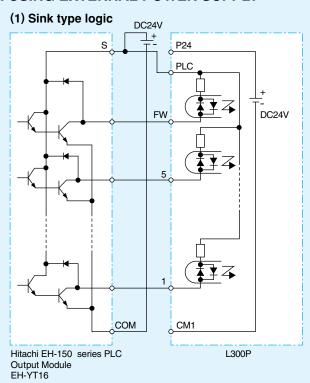


#### (2) Source type logic



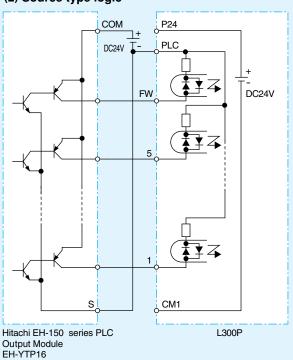
(Note:Place short-circuit bar between PLC and CM1 instead of P24 and PLC.)

#### 2. USING EXTERNAL POWER SUPPLY



(Note:Remove short-circuit bar between P24 and PLC.)

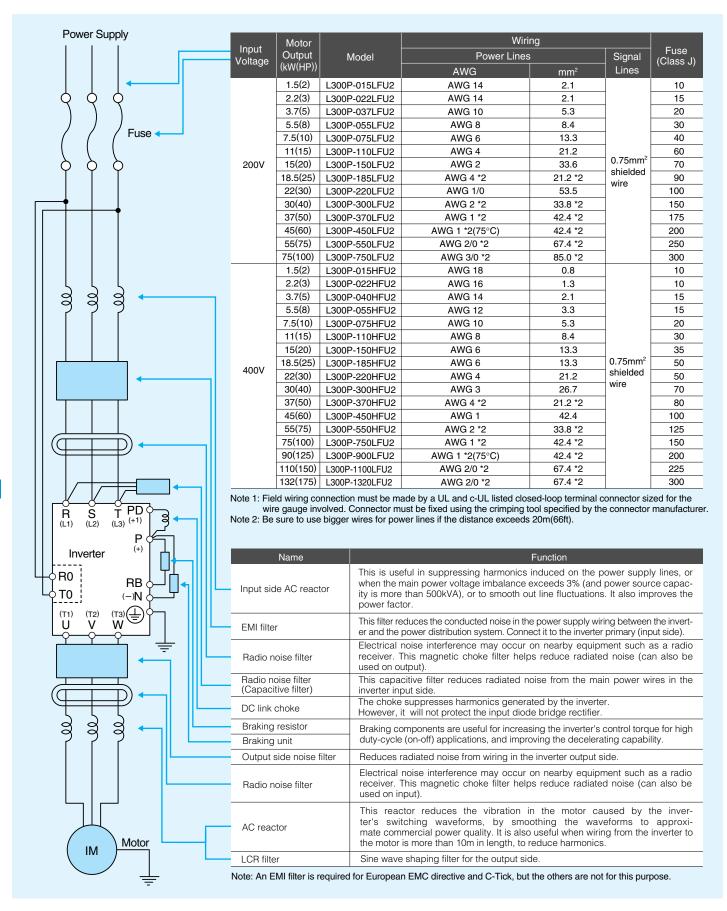
#### (2) Source type logic



(Note:Remove short-circuit bar between P24 and PLC.)

(Note:Be sure to turn on the inverter after turning on the PLC and its external power supply to prevent the parameters in the inverter from being modified.)

#### **WIRING and ACCESSORIES**



#### **ACCESSORIES**

#### **OPERATOR**

Model	Potentiometer	Remote Control	Installation in L300P	Copy Function	Multilingual
OPE-S		0	0		
OPE-SR/SRE	0	0	(Standard for L300P)(OPE-SRE: Standard for L300P UL version)		
SRW-0EX		0	0	0	0

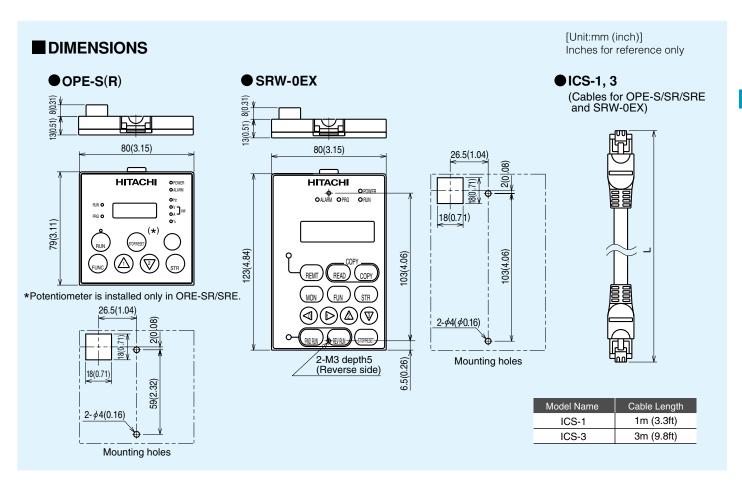
<sup>\*</sup>OPE-SRE: English overlay

#### **CABLE FOR OPERATOR**

Model	Cable Length
ICS-1	1m (3.3ft)
ICS-3	3m (9.8ft)

#### **■**REMOTE OPERATOR SRW-0EX(Optional)





#### **EXPANSION CARD**

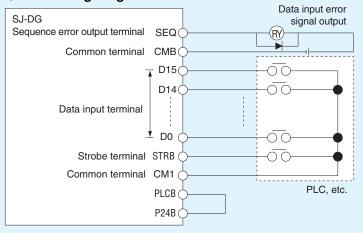
Up to two expansion cards can be installed inside the L300P.

#### **Digital Input Expansion Card**

SJ-DG

Output frequency, acceleration time, deceleration time, and torque limit can be set by a digital output device such as PLC, etc. (Binary or BCD)

#### Connecting Diagram



#### Data Bit Configuration

Item	Mode 1	Mode 2
D15		
D14		
D13		
D12	Data classification	
D11	code	
D10		Setting
D9		data
D8		data
D7	Setting data	Data can be
D6	•	set by either
D5	Data can be set by either 16-bit binary	16-bit binary or
D4	or 4-digit BCD.	4-digit BCD.
D3		
D2	Input data is divided	
D1	into upper 8-bit and lower 8-bit.	
D0	I lower o bit.	

<sup>\*</sup>Data input mode is selected by the dip switch on the expansion card.

#### Standard Specifications

	Item	Specification			
Innut	Data setting signal	NO contact input (sink/ course compatible)	D0,D1, between D15 and PLCB		
Input	Strobe signal	NO contact input (sink/ source compatible)	Between STRB and PLCB		
Output	Sequence error signal (Data input error signal)	Open collector output (sink/ source compatible)	DC+27V 50mA max., between SEQ and CMB		
Power supply Power supply for interface		DC+24V 90mA max., between P24B and CM1			

#### **DeviceNet™ Expansion Card**

SJ-DN

#### Specifications

	Applicable DeviceNet specification	Volume 1-Relesse 2.0	Volume 2-Relesse 2.0	
General data	Vendor name	Hitachi, Ltd.	Vendor ID=74	
	Device profile name	Slave DC Drive	Profile No.=13	
	Network consumption current	50	mA	
	Connector type	Open co	onnector	
	Isolation of physical layer	Ye	es	
Physical	Support LED	Module status	/ network status	
conformance data	MAC ID setting By digital operat		al operator	
	Default MAC ID	63		
	Transmission baud rate setting	By digital operator		
	Support transmission baud rate	125k/25	0k/500k	
	Pre-defined master/slave connection set	Group 2 c	nly server	
Communication data	UCMM Support	None		
Communication data	Support connection	Explicit message connection, Polled I/O connection		
	Explicit message fragmentation	Yes		

**● Dimensional drawings** [Unit:mm]

#### Connector specifications

Manufacturer	Model Code
Phoenix Contact	MSTB 2.5/5-ST-5.08AU

#### ■ Cable connection

_		
No	Signal	Cable color
1	V-	Black
2	CAN_L	Blue
3	Drain	_
4	CAN_H	White
5	V+	Red

Note: Communication power supply (24VDC) is required in system configuration.

## Black Blue White Red

5.08

20.32

Nameplate

DeviceNet is a trademark of Open DeviceNet Vendor Association.

8.3

18.2

#### PROFIBUS® Expansion Card

S.I-PRI

#### Specifications

Support profile	Variable Speed Drive (Order no. 3.072)
Transmission method	RS-485
Connector type	Open connector (6 poles)
Support file	GSD file
ASIC chip	VPC3+ (Made by Profichip)
Maximum bus length	100m at 12Mbps, 1200m at 9.6kbps(No rooter used for both conditions)
Maximum number of connectable nodes	126 (Rooter used), 32(No rooter used)
Termination support	Yes (Bus topology termination enable)
Support baud rate	9.6kbps to 12Mbps (Baud rate auto-detecting function equipped)
Communication specification	Master/slave
0 1150	Fieldbus ON/Off-line
Support LED	Fieldbus diagnosis
	Communication Status

#### Connector specifications

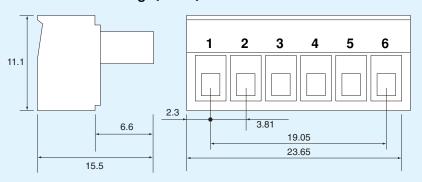
Manufacturer	Model Code
Phoenix Contact	MC 1.5/6-ST-3.81

#### Cable connection

No	Signal name	Function
1	NET-A	NET-A input connection
2	NET-B	NET-B input connection
3	Shield	Cable shield connection
4	NET-A	NET-A input connection
5	NET-B	NET-B input connection
6	Shield	Cable shield connection

Note: PROFIBUS is a registered trademark of Profibus Nutzer Organization.

#### ● Dimensional drawings [Unit: mm]



#### LONWORKS® Expansion Card

SJ-LW

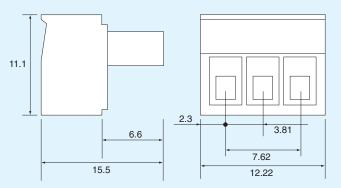
#### Specifications

Device Class	Variable Speed Drive
Transmission method	FTT-10A (Free Topology Twisted Pair Transceiver)
Connector type	Open connector
LonMark Object Support	0000-Node Object 6010-Variable Speed Motor Drive
Support file	XIF
Neuron Chip	TMPN3120FE5M
Max. bus length	2700m
Max. length between nodes	500m
Max. nodes number	32,385
Termination support	FT (Free topology termination enable) NO (Termination disable) BUS (Bus topology termination enable)
Support transmission baudrate	78kbps (Fixed)
Data type	Pier to Pier
Support LED	Power /Inverter LON diagnosis/ Service Communication Status

#### Connector specifications

Manufacturer	Model Code
Phoenix Contact	MC 1.5/3-ST-3.81

#### ● Dimensional drawings [Unit: mm]



•LONWORKS is a registered trademark of Echelon Corporation

#### Cable connection

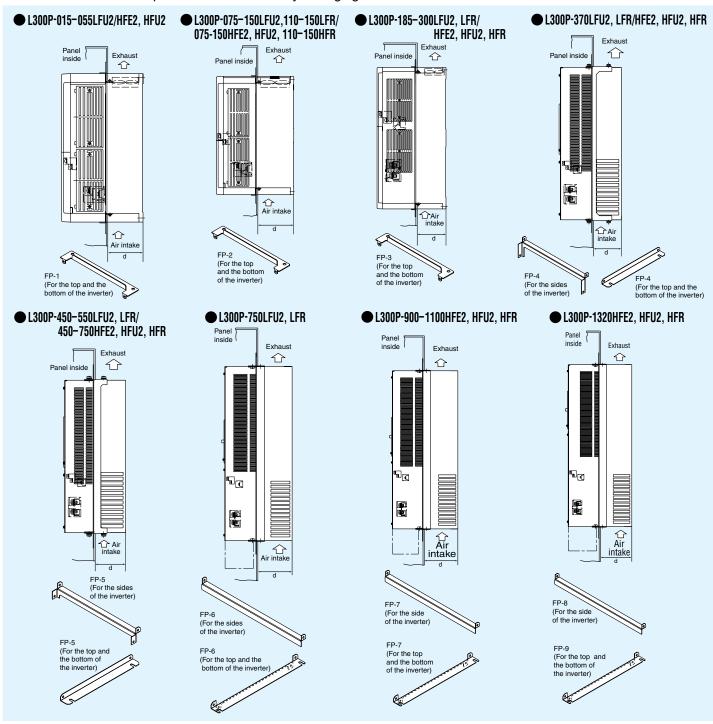
No	Signal name	Function
1	Shield	Cable shield connection
2	NET-A	NET-A input connection
3	NET-B	NET-B input connection

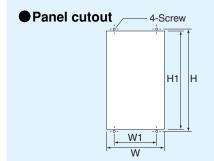
Note: Network function must be supported by the software of the inverter used with SJ-DN, SJ-PBT, or SJ-LW.

For the detail, please contact Hitachi sales office.

#### **FOR COMPACT PANEL**

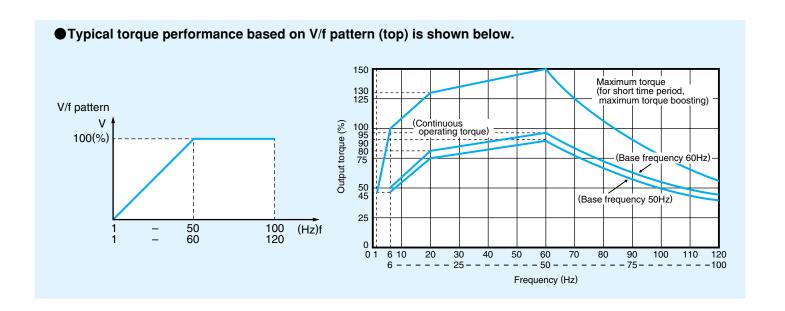
Heat accumulation in the panel can be reduced by arranging inverter heat sink outside.



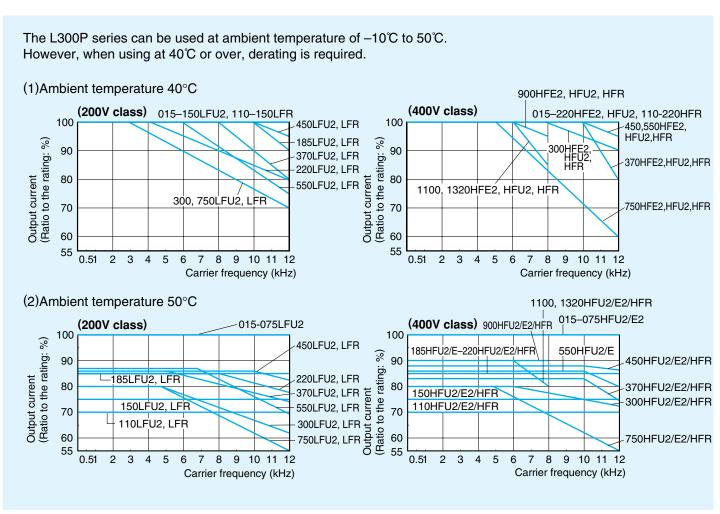


Model	W	W1	Н	H1	Screw	d	[Unit: mm]
L300P-015-055LFU2/HFE2, HFU2	146	130	280	260	M6	62	
L300P-075-150LFU2, 110-150LFR/ 075-150HFE2, HFU2, 110-150HFR	206	189	285	265	M6	82	
L300P-185-300LFU2, LFR/HFE2, HFU2, HFR	249	229	415	395	M6	83	
L300P-370LFU2, LFR/HFE2, HFU2, HFR	320	300	524	505	M8	92	
L300P-450-550LFU2, LFR/ 450-750HFE2, HFU2, HFR	400	380	550	520	M10	102.7	
L300P-750LFU2, LFR	490	510	710	670	M10	131	
L300P-900-1100HFE2, HFU2, HFR	400	420	710	690	M10	141	
L300P-1320HFE2, HFU2, HFR	490	510	750	710	M10	137	

#### **TORQUE CHARACTERISTICS**



#### **DERATING DATA**



#### FOR CORRECT OPERATION

#### Application to Motors

[Application to general-purpose motors]

Operating frequency	The overspeed endurance of a general-purpose motor is 120% of the rated speed for 2 minutes (JIS C4,004). For operation at higher than 60Hz, it is required to examine the allowable torque of the motor, useful life of bearings, noise, vibration, etc. In this case, be sure to consult the motor manufacturer as the maximum allowable rpm differs depending on the motor capacity, etc.
Torque characteristics  The torque characteristics of driving a general-purpose motor with an inverter differ from those of driving it using cial power (starting torque decreases in particular). Carefully check the load torque characteristic of a connected and the driving torque characteristic of the motor.	
Motor loss and temperature increase	An inverter-driven general-purpose motor heats up quickly at lower speeds. Consequently, the continuous torque level(output) will decrease at lower motor speeds. Carefully check the torque characteristics vs speed range requirements.
Noise	When run by an inverter, a general-purpose motor generates noise slightly greater than with commercial power.
Vibration	When run by an inverter at variable speeds, the motor may generate vibration, especially because of (a) unbalance of the rotor including a connected machine, or (b) resonance caused by the natural vibration frequency of a mechanical system. Particularly, be careful of (b) when operating at variable speeds a machine previously fitted with a constant speed motor. Vibration can be minimized by (1) avoiding resonance points using the frequency jump function of the inverter, (2) using a tire-shaped coupling, or (3) placing a rubber shock absorber beneath the motor base.
Power transmission mechanism	Under continued, low-speed operation, oil lubrication can deteriorate in a power transmission mechanism with an oil-type gear box (gear motor) or reducer. Check with the motor manufacturer for the permissible range of continuous speed. To operate at more than 60 Hz, confirm the machine's ability to withstand the centrifugal force generated.

#### [Application to special motors]

Gear motor	The allowable rotation range of continuous drive varies depending on the lubrication method or motor manufacturer. (Particularly in case of oil lubrication, pay attention to the low frequency range.)
Brake-equipped motor	For use of a brake-equipped motor, be sure to connect the braking power supply from the primary side of the inverter.
Pole-change motor	There are different kinds of pole-change motors (constant output characteristic type, constant torque characteristic type, etc.), with different rated current values. In motor selection, check the maximum allowable current for each motor of a different pole count. At the time of pole changing, be sure to stop the motor.
Submersible motor	The rated current of a submersible motor is significantly larger than that of the general-purpose motor. In inverter selection, be sure to check the rated current of the motor. Also see: Application to the 400V-class motor.
Explosion-proof motor	Inverter drive is not suitable for a safety-enhanced explosion-proof type motor. The inverter should be used in combination with a pressure-proof explosion-proof type motor.  *Explosion-proof verification is not available for L300P Series. For explosion-proof operation, use other series of motors.
Synchronous (MS) motor High-speed (HFM) motor	In most cases, the synchronous (MS) motor and the high-speed (HFM) motor are designed and manufactured to meet the specifications suitable for a connected machine. As to proper inverter selection, consult the manufacturer.
Single-phase motor	A single-phase motor is not suitable for variable-speed operation by an inverter drive. Therefore, use a three-phase motor.

#### [Application to the 400V-class motor]

A system applying a voltage-type PWM inverter with IGBT may have surge voltage at the motor terminals resulting from the cable constants including the cable length and the cable laying method. Depending on the surge current magnification, the motor coil insulation may be degraded. In particular, when a 400V-class motor is used, a longer cable is used, and critical loss can occur, take the following countermeasures:

- (1) install the LCR filter between the inverter and the motor,
- (2) install the AC reactor between the inverter and the motor, or
- (3) enhance the insulation of the motor coil.

#### Notes on Use

#### [Drive]

Run/Stop  Run or stop of the inverter must be done with the keys on the operator panel or through the control circuit terminals.  Do not operate by installing a electromagnetic contactor (Mg) in the main circuit.	
Emergency motor stop	When the protective function is operating or the power supply stops, the motor enters the free run stop state. When an emergency stop is required or when the motor should be kept stopped, use of a mechanical brake should be considered.
High-frequency operation	A max. 400Hz can be selected on the L300P Series. However, a two-pole motor can attain up to approx. 24,000 rpm, which is extremely dangerous. Therefore, carefully make selection and settings by checking the mechanical strength of the motor and connected machines. Consult the motor manufacturer when it is necessary to drive a standard (general-purpose) motor above 60 Hz.

#### [Installation location and operating environment]

Avoid installation in areas of high temperature, excessive humidity, or where moisture can easily collect, as well as areas that are dusty, subject to corrosive gasses, mist of liquid for grinding, or salt. Install the inverter away from direct sunlight in a well-ventilated room that is free of vibration. The inverter can be operated in the ambient temperature range from -10 to 50°C. (Carrier frequency and output current must be reduced in the range of 40 to 50°C.)

#### [Main power supply]

	In the following examples involving a general-purpose inverter, a large peak current flows on the main power supply side, and may destroy the converter module. Where such situations are foreseen or the connected equipment must be highly reliable, install an AC reactor between the power supply and the inverter. Also, where influence of indirect lightning strike is possible, install a lightning conductor.  (A) The unbalance factor of the power supply is 3% or higher. (Note)  (B) The power supply capacity is at least 10 times greater than the inverter capacity (the power supply capacity is 500 kVA or more).  (C) Abrupt power supply changes are expected.  Examples:
Installation of an AC reactor on the input side	(1) Several inverters are interconnected with a short bus. (2) A thyristor converter and an inverter are interconnected with a short bus. (3) An installed phase advance capacitor opens and closes.
·	In cases (A), (B) and (C), it is recommended to install an AC reactor on the main power supply side.  Note: Example calculation with V <sub>RS</sub> = 205V, V <sub>ST</sub> = 201V, V <sub>TR</sub> = 200V  V <sub>RS</sub> : R-S line voltage, V <sub>ST</sub> : S-T line voltage, V <sub>TR</sub> : T-R line voltage
	Unbalance factor of voltage = Max. line voltage (min.) – Mean line voltage X 100
	$= \frac{V_{RS} - (V_{RS} + V_{ST} + V_{TR})/3}{(V_{RS} + V_{ST} + V_{TR})/3} \times 100 = \frac{205 - 202}{202} \times 100 = 1.5 (\%)$
Using a private power generator	An inverter run by a private power generator may overheat the generator or suffer from a deformed output voltage waveform of the generator. Generally, the generator capacity should be five times that of the inverter (kVA) in a PWM control system, or six times greater in a PAM control system.

#### Notes on Peripheral Equipment Selection

Wiring connections		(1)Be sure to connect main power wires with R(L1), S(L2), and T(L3) (input) terminals and motor wires to U(T1), V(T2), and W(T3) terminals (output). (Incorrect connection will cause an immediate failure.) (2)Be sure to provide a grounding connection with the ground terminal ().
Wiring between inverter and motor	Electro- magnetic contactor	When an electromagnetic contactor is installed between the inverter and the motor, do not perform on-off switching during running operation.
	Thermal relay	When used with standard applicable output motors (Hitachi standard three-phase squirrel-cage four-pole motors), the L300P Series does not need a thermal relay for motor protection due to the internal electronic protective circuit. A thermal relay, however, should be used:  • during continuous running outside a range of 30 to 60 Hz.  • for motors exceeding the range of electronic thermal adjustment (rated current).  • when several motors are driven by the same inverter; install a thermal relay for each motor.  • The RC value of the thermal relay should be more than 1.1 times the rated current of the motor. Where the wiring length is 10 m or more, the thermal relay tends to turn off readily. In this case, provide an AC reactor on the output side or use a current sensor.
Installing a circuit breaker		Install a circuit breaker on the main power input side to protect inverter wiring and ensure personal safety. Choose an inverter-compatible circuit breaker. The conventional type may malfunction due to harmonics from the inverter. For more information, consult the circuit breaker manufacturer.
Wiring distance		The wiring distance between the inverter and the remote operator panel should be 20 meters or less. When this distance is exceeded, use CVD-E (current-voltage converter) or RCD-E (remote control device). Shielded cable should be used on the wiring. Beware of voltage drops on main circuit wires. (A large voltage drop reduces torque.)
Earth leakage relay		If the earth leakage relay (or earth leakage breaker) is used, it should have a sensitivity level of 15 mA or more (per inverter).
Phase advance capacitor		Do not use a capacitor for power factor improvement between the inverter and the motor because the high-frequency components of the inverter output may overheat or damage the capacitor

#### High-frequency Noise and Leakage Current

- (1) High-frequency components are included in the input/output of the inverter main circuit, and they may cause interference in a transmitter, radio, or sensor if used pear the inverter. The interference can be minimized by attaching poise filters (option) in the inverter circuitry.
- if used near the inverter. The interference can be minimized by attaching noise filters (option) in the inverter circuitry.

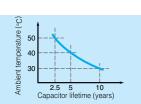
  (2) The switching action of an inverter causes an increase in leakage current. Be sure to ground the inverter and the motor.

#### Lifetime of Primary Parts

Because a smoothing capacitor deteriorates as it undergoes internal chemical reaction, it should normally be replaced every five years. Be aware, however, that its life expectancy is considerably shorter when the inverter is subjected to such adverse factors as high temperatures or heavy loads exceeding the rated current of the inverter.

The approximate lifetime of the capacitor is as shown in the figure at the right when it is used 12 hours daily (according to the "Instructions for Periodic Inspection of General-Purpose Inverter" (JEMA)).

Also, such moving parts (cooling fan) should be replaced. Maintenance inspection and parts replacement must be performed by only specified trained personnel.



#### **Precaution for Correct Usage**

- Before use, be sure to read through the Instruction Manual to insure proper use of the inverter.
- Note that the inverter requires electrical wiring; a trained specialist should carry out the wiring.
- The inverter in this catalog is designed for general industrial applications. For special applications in fields such as aircraft, outer space, nuclear power, electrical power, transport vehicles, clinics, and underwater equipment, please consult with us in advance.
- For application in a facility where human life is involved or serious losses may occur, make sure to provide safety devices to avoid a serious accident.
- The inverter is intended for use with a three-phase AC motor. For use with a load other than this, please consult with us.

